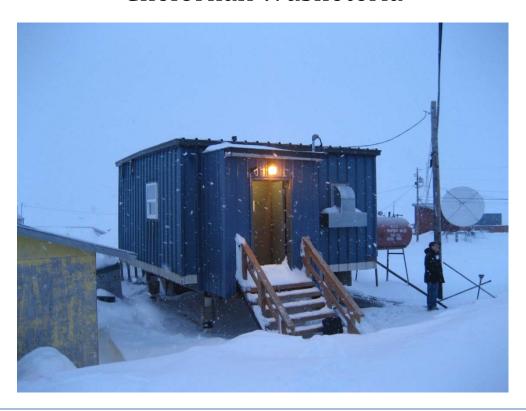


# Comprehensive Energy Audit For Chefornak Washeteria



Prepared For City of Chefornak

June 6, 2012

**Prepared By:** 

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#### **PREFACE**

The Energy Projects Group at the Alaska Native Tribal Health Consortium (ANTHC) prepared this document for the City of Chefornak. The authors of this report are Carl Remley, Certified Energy Auditor (CEA) and Gavin Dixon.

The purpose of this report is to provide a comprehensive document that summarizes the findings and analysis that resulted from an energy audit conducted over the past couple months by the Energy Projects Group of ANTHC. This report analyzes historical energy use and identifies costs and savings of recommended energy efficiency measures. Discussions of site specific concerns and an Energy Efficiency Action Plan are also included in this report.

#### **ACKNOWLEDGMENTS**

The Energy Projects Group gratefully acknowledges the assistance of Tom Mael, Water Plant Operator, and Bernard Mael, City Administrator.

## 1. EXECUTIVE SUMMARY

This report was prepared for the City of Chefornak. The scope of the audit focused on Chefornak Washeteria. The scope of this report is a comprehensive energy study, which included an analysis of building shell, interior and exterior lighting systems, HVAC systems, and plug loads.

Based on electricity and fuel oil prices in effect at the time of the audit, the annual predicted energy costs for the buildings analyzed are \$9,587 for Electricity and \$5,295 for #1 Oil, with total energy costs of \$14,882 per year.

It should be noted that this facility received the Power Cost Equalization (PCE) subsidy from the state of Alaska last year. If this facility had not received PCE, total electrical costs would have been \$15,107.

Table 1.1 below summarizes the energy efficiency measures analyzed for the Chefornak Washeteria. Listed are the estimates of the annual savings, installed costs, and two different financial measures of investment return.

	Table 1.1 PRIORITY LIST – ENERGY EFFICIENCY MEASURES											
1	Setback Thermostat: Boiler Room	Implement a Heating Temperature Unoccupied Setback to 50.0 deg F for the Boiler Room space.	\$46	\$10	60.00	0.2						
2	Setback Thermostat: Washeteria	Implement a Heating Temperature Unoccupied Setback to 50.0 deg F for the Washeteria space.	\$111	\$200	7.30	1.8						
3	Other Electrical - Power Retrofit: Domestic Water Heat Tape	Replace Water Circulation Pump and use the circulation pump in place of the heat tape on the water service.	\$684	\$800	5.29	1.2						
4	Lighting - Controls Retrofit: Washeteria Lighting	Add new Occupancy Sensor	\$389	\$1,000	3.22	2.6						
5	Air Tightening: Boiler Room	Perform air sealing to reduce air leakage by 250 cfm at 50 Pascals.	\$102	\$300	3.06	2.9						

	P	Table RIORITY LIST – ENERGY		SURES		
1	Setback Thermostat: Boiler Room					
6	HVAC And DHW	Complete the heat recovery installation, insulate piping in the boiler room and the washeteria, installed Tekmar unit to control the boiler and heat recovery system. The heat recovery line between the washeteria and the power plant has been installed. The remaining work on the heat recovery system is to add a heat exchanger at both plants and install the necessary pumps and controls.	\$6,068 + \$350 Maint. Savings	\$55,000	1.95	9.1
7	Lighting - Power Retrofit: Exterior Lighting	Replace with LED 20W Module Electronic wall packs	\$55 + \$10 Maint. Savings	\$300	1.83	5.5
8	Other Electrical - Controls Retrofit: Sewer Outfall Heat Tape	Repair insulation and leak on sewage tank outfall.	\$242	\$1,000	1.50	4.1
	TOTAL, all measures		\$7,697 + \$360 Maint. Savings	\$58,610	2.04	7.6

#### **Table Notes:**

With all of these energy efficiency measures in place, the annual utility cost can be reduced by \$7,697 per year, or 51.7% of the buildings' total energy costs. These measures are estimated to cost \$58,610, for an overall simple payback period of 7.6 years.

Table 1.2 below is a breakdown of the annual energy cost across various energy end use types, such as Space Heating and Water Heating. The first row in the table shows the breakdown for the building as it is now. The second row shows the expected breakdown of energy cost for the

<sup>&</sup>lt;sup>1</sup> Savings to Investment Ratio (SIR) is a life-cycle cost measure calculated by dividing the total savings over the life of a project (expressed in today's dollars) by its investment costs. The SIR is an indication of the profitability of a measure; the higher the SIR, the more profitable the project. An SIR greater than 1.0 indicates a cost-effective project (i.e. more savings than cost). Remember that this profitability is based on the position of that Energy Efficiency Measure (EEM) in the overall list and assumes that the measures above it are implemented first.

<sup>&</sup>lt;sup>2</sup> Simple Payback (SP) is a measure of the length of time required for the savings from an EEM to payback the investment cost, not counting interest on the investment and any future changes in energy prices. It is calculated by dividing the investment cost by the expected first-year savings of the EEM.

building assuming all of the retrofits in this report are implemented. Finally, the last row shows the annual energy savings that will be achieved from the retrofits.

					Table	1.2						
Annual Energy Cost Estimate												
Description	Space Heating	Space Cooling	Water Heating	Lighting	Refrigeration	Other Electrical	Cooking	Clothes Drying	Ventilation Fans	Total Cost		
Existing	\$1,820	\$0	\$5,202	\$1,087	\$0	\$2,037	\$0	\$4,735	\$0	\$14,882		
Building												
With All	\$136	\$0	\$641	\$561	\$0	\$1,112	\$0	\$4,735	\$0	\$7,185		
Proposed												
Retrofits												
SAVINGS	\$1,684	\$0	\$4,562	\$526	\$0	\$926	\$0	\$0	\$0	\$7,697		

## 2. AUDIT AND ANALYSIS BACKGROUND

## 2.1 Program Description

This audit included services to identify, develop, and evaluate energy efficiency measures at the Chefornak Washeteria. The scope of this project included evaluating building shell, lighting and other electrical systems, and HVAC equipment, motors and pumps. Measures were analyzed based on life-cycle-cost techniques, which include the initial cost of the equipment, life of the equipment, annual energy cost, annual maintenance cost, and a discount rate of 3.0%/year in excess of general inflation.

# 2.2 Audit Description

Preliminary audit information was gathered in preparation for the site survey. The site survey provides critical information in deciphering where energy is used and what opportunities exist within a building. The entire site was surveyed to inventory the following to gain an understanding of how each building operates:

- Building envelope (roof, windows, etc.)
- Heating, ventilation, and air conditioning equipment (HVAC)
- Lighting systems and controls
- Building-specific equipment

The building site visit was performed to survey all major building components and systems. The site visit included detailed inspection of energy consuming components. Summary of building occupancy schedules, operating and maintenance practices, and energy management programs provided by the building manager were collected along with the system and components to determine a more accurate impact on energy consumption.

Details collected from Chefornak Washeteria enable a model of the building's energy usage to be developed, highlighting the building's total energy consumption, energy consumption by specific building component, and equivalent energy cost. The analysis involves distinguishing the different fuels used on site, and analyzing their consumption in different activity areas of the building.

Chefornak Washeteria is classified as being made up of the following activity areas:

1) Washeteria: 270 square feet 2) Boiler Room: 80 square feet

In addition, the methodology involves taking into account a wide range of factors specific to the building. These factors are used in the construction of the model of energy used. The factors include:

- Occupancy hours
- Local climate conditions
- Prices paid for energy

## 2.3. Method of Analysis

Data collected was processed using AkWarm© Energy Use Software to estimate energy savings for each of the proposed energy efficiency measures (EEMs). The recommendations focus on the building envelope; HVAC; lighting, plug load, and other electrical improvements; and motor and pump systems that will reduce annual energy consumption.

EEMs are evaluated based on building use and processes, local climate conditions, building construction type, function, operational schedule, existing conditions, and foreseen future plans. Energy savings are calculated based on industry standard methods and engineering estimations.

Our analysis provides a number of tools for assessing the cost effectiveness of various improvement options. These tools utilize **Life-Cycle Costing**, which is defined in this context as a method of cost analysis that estimates the total cost of a project over the period of time that includes both the construction cost and ongoing maintenance and operating costs.

#### Savings to Investment Ratio (SIR) = Savings divided by Investment

**Savings** includes the total discounted dollar savings considered over the life of the improvement. When these savings are added up, changes in future fuel prices as projected by the Department of Energy are included. Future savings are discounted to the present to account for the time-value of money (i.e. money's ability to earn interest over time). The **Investment** in the SIR calculation includes the labor and materials required to install the measure. An SIR value of at least 1.0 indicates that the project is cost-effective—total savings exceed the investment costs.

**Simple payback** is a cost analysis method whereby the investment cost of a project is divided by the first year's savings of the project to give the number of years required to recover the cost of the investment. This may be compared to the expected time before replacement of the

system or component will be required. For example, if a boiler costs \$12,000 and results in a savings of \$1,000 in the first year, the payback time is 12 years. If the boiler has an expected life to replacement of 10 years, it would not be financially viable to make the investment since the payback period of 12 years is greater than the project life.

The Simple Payback calculation does not consider likely increases in future annual savings due to energy price increases. As an offsetting simplification, simple payback does not consider the need to earn interest on the investment (i.e. it does not consider the time-value of money). Because of these simplifications, the SIR figure is considered to be a better financial investment indicator than the Simple Payback measure.

Measures are implemented in order of cost-effectiveness. The program first calculates individual SIRs, and ranks all measures by SIR, higher SIRs at the top of the list. An individual measure must have an individual SIR>=1 to make the cut. Next the building is modified and resimulated with the highest ranked measure included. Now all remaining measures are reevaluated and ranked, and the next most cost-effective measure is implemented. AkWarm goes through this iterative process until all appropriate measures have been evaluated and installed.

It is important to note that the savings for each recommendation is calculated based on implementing the most cost effective measure first, and then cycling through the list to find the next most cost effective measure. Implementation of more than one EEM often affects the savings of other EEMs. The savings may in some cases be relatively higher if an individual EEM is implemented in lieu of multiple recommended EEMs. For example implementing a reduced operating schedule for inefficient lighting will result in relatively high savings. Implementing a reduced operating schedule for newly installed efficient lighting will result in lower relative savings, because the efficient lighting system uses less energy during each hour of operation. If multiple EEM's are recommended to be implemented, AkWarm calculates the combined savings appropriately.

Cost savings are calculated based on estimated initial costs for each measure. Installation costs include labor and equipment to estimate the full up-front investment required to implement a change. Costs are derived from Means Cost Data, industry publications, and local contractors and equipment suppliers.

# 2.4 Limitations of Study

All results are dependent on the quality of input data provided, and can only act as an approximation. In some instances, several methods may achieve the identified savings. This report is not intended as a final design document. The design professional or other persons following the recommendations shall accept responsibility and liability for the results.

# 3. Chefornak Washeteria

# 3.1. Building Description

The 350 square foot Chefornak Washeteria was constructed in 2008 and has a normal occupancy of one person. The number of hours of operation for this building average 8.7 hours per day, considering all seven days of the week.

The building is heated by a detached boiler room, which supplies the facility with both heat and hot water. This model reflects the costs of heating both spaces.

#### **Description of Building Shell**

The exterior walls of the washeteria are constructed with double structurally insulated panels, with a total of 11.5 inches of polyurethane insulation.

The roof of the building is a cold roof with 8 inches of polyurethane insulation.

The floor of the facility is built on pilings with 7 inches total of polyurethane insulation.

Typical windows throughout the building are double paned insulated vinyl windows.

Doors are metal with a polyurethane core.

The boiler room is built on piling, has a warm roof, 6 inches structurally insulated panel walls, and a single metal door with no windows. The facility is fairly well insulated with polyurethane insulation.

## **Description of Heating Plants**

The Heating Plants used in the building are:

Burnham MPO-IQ Boiler

Fuel Type: #1 Oil

Input Rating: 112,000 BTU/hr

Steady State Efficiency: 85 %
Idle Loss: 1.5 %
Heat Distribution Type: Glycol
Boiler Operation: All Year

Electric Heater

Fuel Type: Electricity
Input Rating: 0 BTU/hr
Steady State Efficiency: 100 %
Idle Loss: 0 %
Heat Distribution Type: Air

#### **Space Heating Distribution Systems**

Several unit heaters heat the building and there is baseboard or in floor heating for the showers. There is an electric heater that heats the building when the facility runs out of fuel.

Unit heaters 3 and 4 pull 2.5 amps. Unit Heaters #1 is 1/25 HP and #2 and the boiler building UH pulls 1.3 amps

There is about 40 feet of 1 1/2 inch uninsulated copper piping, 60 feet of 3/4 inch uninsulated copper piping, and 20 feet of 1/2 inch uninsulated copper piping in the facility.

## **Domestic Hot Water System**

The boiler room features a Superstar Ultra 60 gallon hot water tank heated by the boiler. The washeteria uses about 180 gallons of hot water per day, primarily in the washing machines and showers.

#### **Lighting**

Lighting in the facility is made up primarily of five t8 electronic ballast fixtures with three 32 watt bulbs each controlled by manual switching. In the entry way there is a T5 electronic fixture with two 45 watt bulbs. The exterior lighting is made up of a single 70 watt metal halide fixture.

#### **Plug Loads**

The main plug loads in the facility are the three Maytag washing machines.

#### **Major Equipment**

The largest electrical load in the facility is the four ADE 330 Electric Dryers.

In the boiler room there is a heat tape keeping the domestic water line from freezing. There is an additional heat tap wrapped around the sewer outfall line going into the sewage holding tank.

The pumps circulating the hot water in the facility are Grundfos UPS 32-160F circulation pumps, of which only one is running, the other is piped in parallel and a backup.

The water circulation pump has frozen and is broken and no longer functioning.

# 3.2 Predicted Energy Use

## 3.2.1 Energy Usage / Tariffs

The electric usage profile charts (below) represents the predicted electrical usage for the building. If actual electricity usage records were available, the model used to predict usage was calibrated to approximately match actual usage. The electric utility measures consumption in kilowatt-hours (kWh) and maximum demand in kilowatts (kW). One kWh usage is equivalent to 1,000 watts running for one hour.

The fuel oil usage profile shows the fuel oil usage for the building. Fuel oil consumption is measured in gallons. One gallon of #1 Fuel Oil provides approximately 132,000 BTUs of energy.

The following is a list of the utility companies providing energy to the building and the class of service provided:

Electricity: Naterkaq Light Plant - Commercial - Sm

The average cost for each type of fuel used in this building is shown below in Table 3.1. This figure includes all surcharges, subsidies, and utility customer charges:

Table 3.1 - Average Energy Cost								
Description	Average Energy Cost							
Electricity	\$ 0.33/kWh							
#1 Oil	\$ 7.43/gallons							

## 3.2.1.1 Total Energy Use and Cost Breakdown

At current rates, City of Chefornak pays approximately \$15,798 annually for electricity and other fuel costs for the Chefornak Washeteria.

Figure 3.1 below reflects the estimated distribution of costs across the primary end uses of energy based on the AkWarm© computer simulation. Comparing the "Retrofit" bar in the figure to the "Existing" bar shows the potential savings from implementing all of the energy efficiency measures shown in this report.

Figure 3.1
Annual Energy Costs by End Use

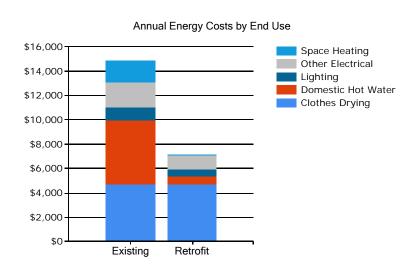


Figure 3.2 below shows how the annual energy cost of the building splits between the different fuels used by the building. The "Existing" bar shows the breakdown for the building as it is now; the "Retrofit" bar shows the predicted costs if all of the energy efficiency measures in this report are implemented.

Figure 3.2
Annual Energy Costs by Fuel Type

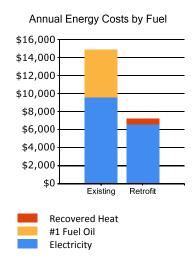
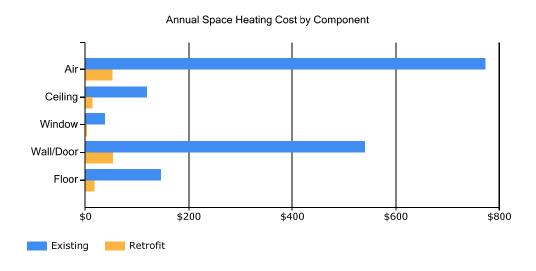


Figure 3.3 below addresses only Space Heating costs. The figure shows how each heat loss component contributes to those costs; for example, the figure shows how much annual space heating cost is caused by the heat loss through the Walls/Doors. For each component, the space heating cost for the Existing building is shown (blue bar) and the space heating cost assuming all retrofits are implemented (yellow bar) are shown.

Figure 3.3
Annual Space Heating Cost by Component



The tables below show AkWarm's estimate of the monthly fuel use for each of the fuels used in the building. For each fuel, the fuel use is broken down across the energy end uses. Note, in the tables below "DHW" refers to Domestic Hot Water heating.

<b>Electrical Consur</b>	Electrical Consumption (kWh)												
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec	
Lighting	280	255	280	271	280	271	280	280	271	280	271	280	
Other_Electrical	735	670	735	712	735	99	102	102	99	735	712	735	
Clothes_Drying	1218	1110	1218	1179	1218	1179	1218	1218	1179	1218	1179	1218	
DHW	13	12	13	13	13	13	13	13	13	13	13	13	
Space_Heating	476	431	439	401	413	400	413	413	400	414	406	476	

Fuel Oil #1 Consumption (Gallons)												
Jan Feb Mar Apr May Jun Jul Aug						Sept	Oct	Nov	Dec			
DHW	58	53	59	57	59	57	59	59	57	59	57	58
Space_Heating	7	6	0	0	0	0	0	0	0	0	0	7

## 3.2.2 Energy Use Index (EUI)

Energy Use Index (EUI) is a measure of a building's annual energy utilization per square foot of building. This calculation is completed by converting all utility usage consumed by a building for one year, to British Thermal Units (Btu) or kBtu, and dividing this number by the building square footage. EUI is a good measure of a building's energy use and is utilized regularly for comparison of energy performance for similar building types. The Oak Ridge National Laboratory (ORNL) Buildings Technology Center under a contract with the U.S. Department of Energy maintains a Benchmarking Building Energy Performance Program. The ORNL website determines how a building's energy use compares with similar facilities throughout the U.S. and in a specific region or state.

Source use differs from site usage when comparing a building's energy consumption with the national average. Site energy use is the energy consumed by the building at the building site only. Source energy use includes the site energy use as well as all of the losses to create and distribute the energy to the building. Source energy represents the total amount of raw fuel that is required to operate the building. It incorporates all transmission, delivery, and production losses, which allows for a complete assessment of energy efficiency in a building. The type of utility purchased has a substantial impact on the source energy use of a building. The EPA has determined that source energy is the most comparable unit for evaluation purposes and overall global impact. Both the site and source EUI ratings for the building are provided to understand and compare the differences in energy use.

The site and source EUIs for this building are calculated as follows. (See Table 3.4 for details):

Building Site EUI = (Electric Usage in kBtu + Fuel Oil Usage in kBtu)

**Building Square Footage** 

Building Source EUI = (Electric Usage in kBtu X SS Ratio + Fuel Oil Usage in kBtu X SS Ratio)

**Building Square Footage** 

where "SS Ratio" is the Source Energy to Site Energy ratio for the particular fuel.

Table 3.4 **Chefornak Washeteria EUI Calculations** 

Energy Type	Building Fuel Use per Year	Site Energy Use per Year, kBTU	Source/Site Ratio	Source Energy Use per Year, kBTU							
Electricity	28,881 kWh	98,572	3.340	329,232							
#1 Oil	843 gallons	111,334	1.010	112,447							
Total		209,906		441,679							
BUILDING AREA		350	Square Feet								
BUILDING SITE EUI		600	kBTU/Ft²/Yr								
<b>BUILDING SOURCE E</b>	UI	1,262	kBTU/Ft²/Yr								
* Site - Source Ratio	* Site - Source Ratio data is provided by the Energy Star Performance Rating Methodology for Incorporating										

Source Energy Use document issued March 2011.

## 3.3 AkWarm© Building Simulation

An accurate model of the building performance can be created by simulating the thermal performance of the walls, roof, windows and floors of the building. The HVAC system and central plant are modeled as well, accounting for the outside air ventilation required by the building and the heat recovery equipment in place.

The model uses local weather data and is trued up to historical energy use to ensure its accuracy. The model can be used now and in the future to measure the utility bill impact of all types of energy projects, including improving building insulation, modifying glazing, changing air handler schedules, increasing heat recovery, installing high efficiency boilers, using variable air volume air handlers, adjusting outside air ventilation and adding cogeneration systems.

For the purposes of this study, the Chefornak Washeteria was modeled using AkWarm© energy use software to establish a baseline space heating and cooling energy usage. Climate data from Chefornak was used for analysis. From this, the model was be calibrated to predict the impact of theoretical energy savings measures. Once annual energy savings from a particular measure were predicted and the initial capital cost was estimated, payback scenarios were approximated. Equipment cost estimate calculations are provided in Appendix D.

#### **Limitations of AkWarm© Models**

- The model is based on typical mean year weather data for Chefornak. This data represents the average ambient weather profile as observed over approximately 30 years. As such, the gas and electric profiles generated will not likely compare perfectly with actual energy billing information from any single year. This is especially true for years with extreme warm or cold periods, or even years with unexpectedly moderate weather.
- The heating and cooling load model is a simple two-zone model consisting of the building's core interior spaces and the building's perimeter spaces. This simplified approach loses accuracy for buildings that have large variations in cooling/heating loads across different parts of the building.
- The model does not model HVAC systems that simultaneously provide both heating and cooling to the same building space (typically done as a means of providing temperature control in the space).

The energy balances shown in Section 3.1 were derived from the output generated by the AkWarm© simulations.

# 4. ENERGY COST SAVING MEASURES

# 4.1 Summary of Results

The energy saving measures are summarized in Table 4.1. Please refer to the individual measure descriptions later in this report for more detail. Calculations and cost estimates for analyzed measures are provided in Appendix C.

		Table	4.1			
		<b>Chefornak Washeteri</b>	a, Chefornak, Ala	aska		
	P	RIORITY LIST – ENERGY	EFFICIENCY MEA	ASURES		
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR	Simple Payback (Years)
1	Setback Thermostat: Boiler Room	Implement a Heating Temperature Unoccupied Setback to 50.0 deg F for the Boiler Room space.	\$46	\$10	60.00	0.2
2	Setback Thermostat: Washeteria	Implement a Heating Temperature Unoccupied Setback to 50.0 deg F for the Washeteria space.	\$111	\$200	7.30	1.8
3	Other Electrical - Power Retrofit: Domestic Water Heat Tape	Replace Water Circulation Pump and use the circulation pump in place of the heat tape on the water service.	\$684	\$800	5.29	1.2
4	Lighting - Controls Retrofit: Washeteria Lighting	Add new Occupancy Sensor	\$389	\$1,000	3.22	2.6
5	Air Tightening: Boiler Room	Perform air sealing to reduce air leakage by 250 cfm at 50 Pascals.	\$102	\$300	3.06	2.9
6	HVAC And DHW	Complete the heat recovery installation, insulate piping in the boiler room and the washeteria, installed Tekmar unit to control the boiler and heat recovery system. The heat recovery line between the washeteria and the power plant has been installed. The remaining work on the heat recovery system is to add a heat exchanger at both plants and install the necessary pumps and controls.	\$6,068 + \$350 Maint. Savings	\$55,000	1.95	9.1
7	Lighting - Power Retrofit: Exterior Lighting	Replace with LED 20W Module Electronic wall packs	\$55 + \$10 Maint. Savings	\$300	1.83	5.5

	Table 4.1 Chefornak Washeteria, Chefornak, Alaska PRIORITY LIST – ENERGY EFFICIENCY MEASURES											
Rank 8	Feature Other Electrical - Controls Retrofit:	Improvement Description Repair insulation and leak on sewage tank outfall.	Annual Energy Savings \$242	Installed Cost \$1,000	Savings to Investment Ratio, SIR	Simple Payback (Years)						
	Sewer Outfall Heat Tape	on sewage tank outrail.										
	TOTAL, all measures		\$8,613 + \$360 Maint. Savings	\$58,610	2.32	6.8						

# 4.2 Interactive Effects of Projects

The savings for a particular measure are calculated assuming all recommended EEMs coming before that measure in the list are implemented. If some EEMs are not implemented, savings for the remaining EEMs will be affected. For example, if ceiling insulation is not added, then savings from a project to replace the heating system will be increased, because the heating system for the building supplies a larger load.

In general, all projects are evaluated sequentially so energy savings associated with one EEM would not also be attributed to another EEM. By modeling the recommended project sequentially, the analysis accounts for interactive affects among the EEMs and does not "double count" savings.

Interior lighting, plug loads, facility equipment, and occupants generate heat within the building. When the building is in cooling mode, these items contribute to the overall cooling demands of the building; therefore, lighting efficiency improvements will reduce cooling requirements in air-conditioned buildings. Conversely, lighting-efficiency improvements are anticipated to slightly increase heating requirements. Heating penalties and cooling benefits were included in the lighting project analysis.

# 4.3 Building Shell Measures

# 4.3.1 Air Sealing Measures

Rank	Location						ecommended Air Leakage Reduction (cfm@50/75 Pa)				
5 Boiler Room			Air Tightness estimated as: 725 cfm at 50 Pascals				Perform air sealing to reduce air leakage by 250 cfm				
							at 50 Pascals.				
Installation Cost			00 Es	stimated Life of Measure (yrs)		10	Energy Savings (/yr)	\$102			
Breakeven Cost \$34			49 <b>S</b> a	Savings-to-Investment Ratio	2	2.9	Simple Payback yrs	8			
Auditors	Notes: Seal	all air access to	the b	boiler room to reduce heat loss	as well as to h	elp	make sure the boiler stays lit. Th	ne main area of			
leakage	leakage is where the heat recovery pipes enter and exit the boiler room. Due to the leakage, a freeze-up occurred during the winter that										
fractured the housing of the circulation pump.											

# 4.4 Mechanical Equipment Measures

# 4.4.1 Heating/Domestic Hot Water Measure

Rank	Recommend	dation							
6	Complete th	e heat recovery i	nstallation, insulate piping in the b	oiler room and th	ne washeteria, installed Tekmar u	nit to control the			
boiler and heat recovery system. The heat recovery line between the washeteria and the power plant has been installed. The									
remaining work on the heat recovery system is to add a heat exchanger at both plants and install the necessary pumps and controls.									
Installation Cost \$55,			Estimated Life of Measure (yrs)	20	Energy Savings (/yr)	\$6,068			
					Maintenance Savings (/yr)	\$350			
Breakev	en Cost	\$125,031	Savings-to-Investment Ratio	1.95	Simple Payback yrs	8			
Auditors Notes: Though the current power plant is already providing about 100,000 btu/hr of heat to the towns water circulation loop, there									
should b	oe about 200,0	000 btu/hr left ov	er for use in the washeteria, which	is more than suf	ficient to cover the buildings hea	ting needs.			

## 4.4.2 Night Setback Thermostat Measures

Rank	Building Spa	ice		Recommen	Recommendation			
1	Boiler Room			Implement	Implement a Heating Temperature Unoccupied Setback to 50.0			
				deg F for th	e Boiler Room space.			
Installat	ion Cost	\$10	Estimated Life of Measure (yrs)	15	Energy Savings (/yr)	\$46		
Breakeven Cost		\$61	Savings-to-Investment Ratio	.2	Simple Payback yrs	2		

Auditors Notes: The boiler room should only be heated to 50 degrees. Turn the thermostat to 50 and lock it in place. The room does not need to be heated to comfortable temperatures as it is almost never occupied.

Rank	Building Spa	асе		Recommen	Recommendation		
2	Washeteria			Implement	Implement a Heating Temperature Unoccupied Setback to 50.0		
				deg F for th	e Washeteria space.		
Installat	ion Cost	\$200	Estimated Life of Measure (yrs)	15	Energy Savings (/y	/r)	\$111
Breakeven Cost		\$456	Savings-to-Investment Ratio	1.8	Simple Payback yrs	s	6

Auditors Notes: When the washeteria is closed, the temperature in the building should be set back to 50 degrees to reduce heating costs. A setback thermostat can be installed and programmed to call for heat only when the facility is occupied or scheduled to be open.

# 4.5 Electrical & Appliance Measures

# 4.5.1 Lighting Measures

The goal of this section is to present any lighting energy conservation measures that may also be cost beneficial. It should be noted that replacing current bulbs with more energy-efficient equivalents will have a small effect on the building heating and cooling loads. The building cooling load will see a small decrease from an upgrade to more efficient bulbs and the heating load will see a small increase, as the more energy efficient bulbs give off less heat.

# 4.5.1a Lighting Measures - Replace Existing Fixtures/Bulbs

Rank Location		Existing Condition Re		Red	Recommendation			
7	7 Exterior Lighting N		MI	MH 70 Watt Electronic with Manual Switching			Replace with LED 20W Module Electronic	
Installat	ion Cost	\$3	300	Estimated Life of Measure (yrs)		10	Energy Savings (/yr)	\$55
							Maintenance Savings (/yr)	\$10
Breakeven Cost		\$5	548	Savings-to-Investment Ratio	1	1.8	Simple Payback yrs	5

Auditors Notes: Replacing current metal halide exterior lighting with an LED wall pack will reduce electrical usage, increase bulb life, and increase performance in the cold.

## 4.5.1b Lighting Measures – Lighting Controls

Rank	ank Location		Existing Condition Rec		ecommendation	
4	4 Washeteria Lighting		5 FLUOR (3) T8 4' F32T8 32W Standard (2) Instant		Add new Occupancy Sensor	
			Electronic with Manual Switching			
Installat	Installation Cost		000 Estimated Life of Measure (yrs)	10	Energy Savings (/yr)	\$389
Breakeven Cost \$3		1			Character Development	2
Breakev	en Cost	\$3,8	S62 Savings-to-Investment Ratio	3.2	Simple Payback yrs	2

#### 4.5.2 Other Electrical Measures

Rank	Rank Location		Description of Existing E		Effi	fficiency Recommendation		
3	3 Domestic Water Heat		Heat Tape Maintaining the domestic water			Replace with Water Circulation Pump		
	Tape		circulation Line with Manual Switching					
Installat	tion Cost	\$80	00 Estimated Life of Measure (yrs)		7	Energy Savings (/yr)	\$684	
Breakeven Cost		\$4,23	Savings-to-Investment Ratio	5.	5.3	Simple Payback yrs	1	

Auditors Notes: Replacing the broken water circulation pump, and turning off the heat tape would be a substantial electrical savings. The circulation pump maintaining the waters movement would be enough to keep the water line from freezing. The heat tape can be used for thaw recovery if the line should freeze. The heat tape should certainly be turned off in the summer time.

Rank	Rank Location		Description of Existing Efficient		ficiency Recommendation				
8	Sewer Outfall Heat Tape		Heat Tape into the Sewage holding tank with Manual		Improve Manual Switching				
			Switching						
Installa	Installation Cost		00 Estimated Life of Measure (yrs)	-	7 Energy Savings (/yr)	\$242			
Breake	Breakeven Cost		97 Savings-to-Investment Ratio	1.5	5 Simple Payback yrs	4			
	Auditors Notes: Repairing the leak and insulating the sewage tank outfall would reduce the heating load on the heat tape and improve performance of the washeteria sewage system. The heat tape should be turned off in the summer.								

## 5. ENERGY EFFICIENCY ACTION PLAN

Through inspection of the energy-using equipment on-site and discussions with site facilities personnel, this energy audit has identified several energy-saving measures. The measures will reduce the amount of fuel burned and electricity used at the site. The projects will not degrade the performance of the building and, in some cases, will improve it.

Several types of EEMs can be implemented immediately by building staff, and others will require various amounts of lead time for engineering and equipment acquisition. In some cases, there are logical advantages to implementing EEMs concurrently. For example, if the same electrical contractor is used to install both lighting equipment and motors, implementation of these measures should be scheduled to occur simultaneousl

# **Appendix A – Listing of Energy Conservation and Renewable Energy Websites**

Lighting

Illumination Engineering Society - <a href="http://www.iesna.org/">http://www.iesna.org/</a>

Energy Star Compact Fluorescent Lighting Program - www.energystar.gov/index.cfm?c=cfls.pr cfls

DOE Solid State Lighting Program - <a href="http://www1.eere.energy.gov/buildings/ssl/">http://www1.eere.energy.gov/buildings/ssl/</a>

DOE office of Energy Efficiency and Renewable Energy - <a href="http://apps1.eere.energy.gov/consumer/your-workplace/">http://apps1.eere.energy.gov/consumer/your-workplace/</a>

Energy Star – <a href="http://www.energystar.gov/index.cfm?c=lighting.pr">http://www.energystar.gov/index.cfm?c=lighting.pr</a> lighting

#### **Hot Water Heaters**

Heat Pump Water Heaters -

http://apps1.eere.energy.gov/consumer/your home/water heating/index.cfm/mytopic=12840

#### **Solar Water Heating**

FEMP Federal Technology Alerts - http://www.eere.energy.gov/femp/pdfs/FTA\_solwat\_heat.pdf

Solar Radiation Data Manual – <a href="http://rredc.nrel.gov/solar/pubs/redbook">http://rredc.nrel.gov/solar/pubs/redbook</a>

#### **Plug Loads**

DOE office of Energy Efficiency and Renewable Energy – <a href="http:apps1.eere.energy.gov/consumer/your-workplace/">http:apps1.eere.energy.gov/consumer/your-workplace/</a>

Energy Star – <a href="http://www.energystar.gov/index.cfm?fuseaction=find">http://www.energystar.gov/index.cfm?fuseaction=find</a> a product

The Greenest Desktop Computers of 2008 - <a href="http://www.metaefficient.com/computers/the-greenest-pcs-of-2008.html">http://www.metaefficient.com/computers/the-greenest-pcs-of-2008.html</a>

#### Wind

AWEA Web Site – <a href="http://www.awea.org">http://www.awea.org</a>

National Wind Coordinating Collaborative – http://www.nationalwind.org

Utility Wind Interest Group site: <a href="http://www.uwig.org">http://www.uwig.org</a>

WPA Web Site – http://www.windpoweringamerica.gov

Homepower Web Site: <a href="http://homepower.com">http://homepower.com</a>

Windustry Project: <a href="http://www.windustry.com">http://www.windustry.com</a>

#### Solar

NREL - <a href="http://www.nrel.gov/rredc/">http://www.nrel.gov/rredc/</a>

Firstlook – <a href="http://firstlook.3tiergroup.com">http://firstlook.3tiergroup.com</a>

TMY or Weather Data – <a href="http://rredc.nrel.gov/solar/old-data/nsrdb/1991-2005/tmy3/">http://rredc.nrel.gov/solar/old-data/nsrdb/1991-2005/tmy3/</a>

State and Utility Incentives and Utility Policies - <a href="http://www.dsireusa.org">http://www.dsireusa.org</a>