

Comprehensive Energy Audit For

Fort Yukon Water Treatment Plant



Prepared For City of Fort Yukon

June 29, 2016

Prepared By:

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Table of Contents

3
3
9
<u></u>
10
11
11
11
17
17
19
20
21
21
25
34
35
36

PREFACE

This energy audit was conducted using funds from the United States Department of Agriculture Rural Utilities Service as well as the State of Alaska Department of Environmental Conservation and the Denali Commission. Coordination with the State of Alaska Remote Maintenance Worker (RMW) Program and the associated RMW for each community has been undertaken to provide maximum accuracy in identifying audits and coordinating potential follow up retrofit activities.

The Rural Energy Initiative at the Alaska Native Tribal Health Consortium (ANTHC) prepared this document for The City of Fort Yukon, Alaska. The authors of this report are Praveen KC, Professional Engineer (PE) and Kevin Ulrich, Energy Manager-in-Training (EMIT).

The purpose of this report is to provide a comprehensive document of the findings and analysis that resulted from an energy audit conducted in April of 2016 by the Rural Energy Initiative of ANTHC. This report analyzes historical energy use and identifies costs and savings of recommended energy conservation measures. Discussions of site-specific concerns, non-recommended measures, and an energy conservation action plan are also included in this report.

ACKNOWLEDGMENTS

The ANTHC Energy Projects Group gratefully acknowledges the assistance of Water Treatment Plant Operator Eric Tremblay, Remote Maintenance Worker Fred Kameroff, and Fort Yukon City Manager Shawn Phillips.

1. EXECUTIVE SUMMARY

This report was prepared for the City of Fort Yukon. The scope of the audit focused on the Fort Yukon Water Treatment Plant, Downtown Pumphouse, and Lift Stations. The scope of this report is a comprehensive energy study, which included an analysis of building shell, interior and exterior lighting systems, heating and ventilation systems, and plug loads.

In the near future, a representative of ANTHC will be contacting the City of Fort Yukon to follow up on the recommendations made in this report. Funding has been provided by to ANTHC through a Rural Alaska Village Grant to provide the community with assistance in understanding the report and implementing the recommendations. ANTHC will work to complete the recommendations within the 2016 calendar year.

The total predicted energy cost for the Fort Yukon Water Treatment Plant and Lift Stations is \$148,143 per year. Electricity represents the largest portion with an annual cost of approximately \$86,986. This includes approximately \$32,495 paid by the city and \$55,491 paid by the Power Cost Equalization (PCE) program through the State of Alaska. Fuel oil represents the remaining portion with an annual cost of approximately \$61,156.

The State of Alaska PCE program provides a subsidy to rural communities across the state to lower the electricity costs and make energy in rural Alaska affordable. In Fort Yukon, the cost of electricity without PCE is \$0.58/kWh, and the cost of electricity with PCE is \$0.21/kWh. For the purposes of this report, electricity costs and savings are calculated using the \$0.58 per kilowatt hour rate.

The water treatment plant is the largest building of all the water and sewer facilities in the community. This building is estimated to consume approximately 94,957 kWh of electricity and 15,340 gallons of fuel annually. The electric billing indicates that the water treatment plant building was charged for an annual consumption of 33,674 kWh in 2015. The predicted energy usage does not align with energy usage measured by the electric meter. ANTHC is working with the City of Fort Yukon and the electric utility to identify solutions to the difference.

There is a small washeteria room located within the city multipurpose building. There are three electric clothes washers and two electric clothes dryers in the washeteria that are used for public laundry services. It was estimated by the community that the washeteria uses approximately 60,000 gallons of water per month, which is heated using a Toyotomi OM-148 water heater that is located within the mechanical space for the entire building. The washeteria generated an annual income of \$11,730.75 from summer 2014 – summer 2015. This facility is small and does not require a full length energy audit report.

Table 1.1 lists the total usage of electricity and #1 heating in all buildings before and after the proposed retrofits.

Table 1.1: Predicted Annual Fuel Usage for Each Fuel Type

Predicted Annual Fu	el Use	
Fuel Use	Existing Building	With Proposed Retrofits
Electricity	152,424 kWh	122,738 kWh

Benchmark figures facilitate comparing energy use between different buildings. Table 1.2 lists several benchmarks for the audited building. More details can be found in section 3.2.2.

Table 1.2: Building Benchmarks for the Fort Yukon Water Treatment Plant and Lift Stations

Building Benchmarks							
Description	EUI	EUI/HDD	ECI				
Description	(kBtu/Sq.Ft.)	(Btu/Sq.Ft./HDD)	(\$/Sq.Ft.)				
Existing Building	1,223.7	74.95	\$64.13				
With Proposed Retrofits	1,006.3	61.64	\$52.30				

EUI: Energy Use Intensity - The annual site energy consumption divided by the structure's conditioned area. EUI/HDD: Energy Use Intensity per Heating Degree Day.

ECI: Energy Cost Index - The total annual cost of energy divided by the square footage of the conditioned space in the building.

Table 1.3 below summarizes the energy efficiency measures analyzed for the Fort Yukon Water Treatment Plant. Listed are the estimates of the annual savings, installed costs, and two different financial measures of investment return.

Table 1.3: Summarized Priority List of All Energy Recommendations for the Fort Yukon Water Treatment Plant & Lift Stations

	PRIORITY LIST – ENERGY EFFICIENCY MEASURES									
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR ¹	Simple Payback (Years) ²	CO ₂ Savings			
1	Other Electrical: Well Pumps	Shut off one well pump and alternate the usage of the two pumps.	\$2,209	\$500	51.89	0.2	7,854.4			
2	Other Electrical: Lift Station 3 Electric Heaters	Lower temperature set point in Lift Station 3 to 50 deg. F.	\$1,552	\$500	36.46	0.3	5,518.4			
3	Other Electrical: Lift Station 2 Electric Heaters	Lower temperature set point in Lift Station 2 to 50 deg. F.	\$1,034	\$500	24.30	0.5	3,678.6			
4	Other Electrical: Lift Station 4 Electric Heaters	Lower temperature set point in Lift Station 4 to 50 deg. F.	\$1,035	\$500	24.31	0.5	3,679.1			
5	Other Electrical: Lift Station 5 Electric Heaters	Lower temperature set point in Lift Station 5 to 50 deg. F.	\$1,003	\$500	23.57	0.5	3,567.2			
6	Other Electrical: Lift Station 6 Electric Heaters	Lower temperature set point in Lift Station 6 to 50 deg. F.	\$846	\$500	19.88	0.6	3,009.8			

PRIORITY LIST – ENERGY EFFICIENCY MEASURES								
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR ¹	Simple Payback (Years) ²	CO ₂ Savings	
7	Angel Pond Distribution Loop	Lower temperature settings to 41-39 deg. F. Reduce flow rate from 160 GPM to 120 GPM. Reduce temperature differential to 2 deg. F. Lower pump operating power in the summer months and use minimal heating when necessary in the warmer months. \$3750 for remote monitoring efforts for certainty in operating margins	\$9,096	\$6,750	18.20	0.7	54,078.9	
8	Lighting: Downtown Pump House Lights (4 T12 fixtures)	Replace with new energy-efficient LED lighting.	\$382	\$320	14.02	0.8	1,358.0	
9	Lighting: Office/Lab Room	Replace with new energy-efficient LED lighting.	\$535	\$640	9.82	1.2	1,902.1	
10	Lighting: Process Room	Replace with new energy-efficient LED lighting.	\$1,871	\$2,240	9.81	1.2	6,651.7	
11	Lighting: Boiler Room	Replace with new energy-efficient LED lighting and add new occupancy sensor	\$959	\$1,460	7.71	1.5	3,409.1	
12	Water Storage Tank Heat Add	Reduce flow rate to 60 GPM. Lower temperatures to 40- 38 deg. F.	\$1,593	\$3,000	7.10	1.9	9,188.5	
13	Lighting: Downtown Pump House Lights (2 T12 Fixtures)	Replace with new energy-efficient LED lighting.	\$88	\$240	4.28	2.7	311.2	
14	Other Electrical: Transmission Loop Circulation Pump	Lower flow rate from 133 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for Remote Monitoring efforts that are required for certainty in operating margins.	\$2,383	\$9,750	2.87	4.1	8,473.3	
15	Lighting: Lift Station 1 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.4	

PRIORITY LIST – ENERGY EFFICIENCY MEASURES									
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR ¹	Simple Payback (Years) ²	CO ₂ Savings		
16	Lighting: Lift Station 2 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.3		
17	Lighting: Lift Station 3 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.3		
18	Lighting: Lift Station 4 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.4		
19	Lighting: Exterior Lights	Replace with new energy-efficient LED lighting.	\$226	\$1,500	1.77	6.6	803.4		
20	Other Electrical: Angel Pond Loop Circulation Pump	Lower flow rate from 160 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for remote monitoring efforts that are required for certainty in operating margins.	\$1,397	\$9,750	1.68	7.0	4,967.7		
21	Lighting: Lift Station 3 Interior Lights	Replace with new energy-efficient LED lighting.	\$14	\$100	1.61	7.3	48.8		
22	Lighting: Restroom Lights	Replace with new energy-efficient LED lighting.	\$9	\$80	1.34	8.7	32.6		
23	Transmission Distribution Loop	Lower flow rate from 133 GPM to 120 GPM. Reduce temperature differential to 2 deg. F. Lower pump operating power in the summer months and use minimal heating when necessary in the warmer months. \$3750 for Remote Monitoring efforts that are required for certainty in operating margins.	\$648	\$6,750	1.24	10.4	3,364.1		
24	Lighting: Lift Station 1 Wet Side Lights	Replace with new energy-efficient LED lighting.	\$5	\$50	1.07	10.9	16.3		
25	Lighting: Lift Station 1 Dry Side Lights	Replace with new energy-efficient LED lighting.	\$3	\$100	0.38	30.9	11.5		
26	Lighting: Chemical Storage - Incandescent	Replace with new energy-efficient LED lighting.	\$1	\$50	0.31	37.6	4.8		

	PRIORITY LIST – ENERGY EFFICIENCY MEASURES									
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR ¹	Simple Payback (Years) ²	CO ₂ Savings			
27	Lighting: Lift Station 4 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.26	45.9	12.3			
28	Lighting: Lift Station 5 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.25	46.2	12.4			
29	Lighting: Lift Station 6 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.25	46.2	12.3			
30	Lighting: Lift Station 2 Interior Lights	Replace with new energy-efficient LED lighting.	\$2	\$100	0.25	46.5	7.7			
31	Heating, Ventilation, and Domestic hot Water	Replace Glycol Circulation Pump with Grundfos Magna for improved efficiency and performance. This retrofit is necessary in order for the loop heat-add retrofits to be functionally dependable.	\$17	\$5,000	0.06	287.5	84.9			
32	Lighting: Chemical Storage - T8's	Replace with new energy-efficient LED lighting.	\$0	\$80	0.04	284.4	1.0			
	TOTAL, all measures		\$27,324	\$53,440	6.37	2.0	123,505.0			

Table Notes:

¹ Savings to Investment Ratio (SIR) is a life-cycle cost measure calculated by dividing the total savings over the life of a project (expressed in today's dollars) by its investment costs. The SIR is an indication of the profitability of a measure; the higher the SIR, the more profitable the project. An SIR greater than 1.0 indicates a cost-effective project (i.e. more savings than cost). Remember that this profitability is based on the position of that Energy Efficiency Measure (EEM) in the overall list and assumes that the measures above it are implemented first.

With all of these energy efficiency measures in place, the annual utility cost can be reduced by \$27,324 per year, or 18.4% of the buildings' total energy costs. These measures are estimated to cost \$53,440, for an overall simple payback period of 2.0 years.

Table 1.4 below is a breakdown of the annual energy cost across various energy end use types, such as space heating and water heating. The first row in the table shows the breakdown for the building as it is now. The second row shows the expected breakdown of energy cost for the

² Simple Payback (SP) is a measure of the length of time required for the savings from an EEM to payback the investment cost, not counting interest on the investment and any future changes in energy prices. It is calculated by dividing the investment cost by the expected first-year savings of the EEM.

building assuming all of the retrofits in this report are implemented. Finally, the last row shows the annual energy savings that will be achieved from the retrofits.

Annual Energy Cost Estimate Water Ventilation Space Other Raw Water Tank Total Description Lighting Circulation Heating Electrical **Heat Add Fans** Heat Cost Heat \$148,143 **Existing** \$4,469 \$31 \$7,507 \$76,062 \$5,873 \$28,752 \$25,350 **Building** With Proposed \$4,455 \$31 \$2,946 \$64,662 \$6,090 \$18,756 \$23,785 \$120,818 Retrofits \$14 \$0 \$4,561 \$11,399 -\$217 \$9,996 \$1,565 Savings \$27,324

Table 1.4: Annual Energy Cost Estimate Broken Down by Category

2. AUDIT AND ANALYSIS BACKGROUND

2.1 Program Description

This audit included services to identify, develop, and evaluate energy efficiency measures at the Fort Yukon Water Treatment Plant. The scope of this project included evaluating building shell, lighting and other electrical systems, and heating and ventilation equipment, motors and pumps. Measures were analyzed based on life-cycle-cost techniques, which include the initial cost of the equipment, life of the equipment, annual energy cost, annual maintenance cost, and a discount rate of 3.0%/year in excess of general inflation.

2.2 Audit Description

Preliminary audit information was gathered in preparation for the site survey. The site survey provides critical information in deciphering where energy is used and what opportunities exist within a building. The entire site was surveyed to inventory the following to gain an understanding of how each building operates:

- Building envelope (roof, windows, etc.)
- Heating and ventilation equipment
- Lighting systems and controls
- Building-specific equipment
- Water consumption, treatment (optional) & disposal

The building site visit was performed to survey all major building components and systems. The site visit included detailed inspection of energy consuming components. Summary of building occupancy schedules, operating and maintenance practices, and energy management programs provided by the building manager were collected along with the system and components to determine a more accurate impact on energy consumption.

Details collected from Fort Yukon Water Treatment Plant enable a model of the building's energy usage to be developed, highlighting the building's total energy consumption, energy consumption by specific building component, and equivalent energy cost. The analysis involves

distinguishing the different fuels used on site, and analyzing their consumption in different activity areas of the building.

The Fort Yukon Water Treatment Plant is made up of the following activity areas:

1) Water Treatment Plant: 2,160 square feet

2) Generator Room: 150 square feet

In addition, the methodology involves taking into account a wide range of factors specific to the building. These factors are used in the construction of the model of energy used. The factors include:

- Occupancy hours
- Local climate conditions
- Prices paid for energy

2.3. Method of Analysis

Data collected was processed using AkWarm© Energy Use Software to estimate energy savings for each of the proposed energy efficiency measures (EEMs). The recommendations focus on the building envelope; heating and ventilation systems; lighting, plug load, and other electrical improvements; and motor and pump systems that will reduce annual energy consumption.

EEMs are evaluated based on building use and processes, local climate conditions, building construction type, function, operational schedule, existing conditions, and foreseen future plans. Energy savings are calculated based on industry standard methods and engineering estimations.

Our analysis provides a number of tools for assessing the cost effectiveness of various improvement options. These tools utilize **Life-Cycle Costing**, which is defined in this context as a method of cost analysis that estimates the total cost of a project over the period of time that includes both the construction cost and ongoing maintenance and operating costs.

Savings to Investment Ratio (SIR) = Savings divided by Investment

Savings includes the total discounted dollar savings considered over the life of the improvement. When these savings are added up, changes in future fuel prices as projected by the Department of Energy are included. Future savings are discounted to the present to account for the time-value of money (i.e. money's ability to earn interest over time). The **Investment** in the SIR calculation includes the labor and materials required to install the measure. An SIR value of at least 1.0 indicates that the project is cost-effective—total savings exceed the investment costs.

Simple payback is a cost analysis method whereby the investment cost of a project is divided by the first year's savings of the project to give the number of years required to recover the cost of the investment. This may be compared to the expected time before replacement of the system or component will be required. For example, if a boiler costs \$12,000 and results in a savings of \$1,000 in the first year, the payback time is 12 years. If the boiler has an expected

life to replacement of 10 years, it would not be financially viable to make the investment since the payback period of 12 years is greater than the project life.

The Simple Payback calculation does not consider likely increases in future annual savings due to energy price increases. As an offsetting simplification, simple payback does not consider the need to earn interest on the investment (i.e. it does not consider the time-value of money). Because of these simplifications, the SIR figure is considered to be a better financial investment indicator than the Simple Payback measure.

Measures are implemented in order of cost-effectiveness. The program first calculates individual SIRs, and ranks all measures by SIR, higher SIRs at the top of the list. An individual measure must have an individual SIR>=1 to make the cut. Next the building is modified and resimulated with the highest ranked measure included. Now all remaining measures are reevaluated and ranked, and the next most cost-effective measure is implemented. AkWarm goes through this iterative process until all appropriate measures have been evaluated and installed.

It is important to note that the savings for each recommendation is calculated based on implementing the most cost effective measure first, and then cycling through the list to find the next most cost effective measure. Implementation of more than one EEM often affects the savings of other EEMs. The savings may in some cases be relatively higher if an individual EEM is implemented in lieu of multiple recommended EEMs. For example implementing a reduced operating schedule for inefficient lighting will result in relatively high savings. Implementing a reduced operating schedule for newly installed efficient lighting will result in lower relative savings, because the efficient lighting system uses less energy during each hour of operation. If multiple EEM's are recommended to be implemented, AkWarm calculates the combined savings appropriately.

Cost savings are calculated based on estimated initial costs for each measure. Installation costs include labor and equipment to estimate the full up-front investment required to implement a change. Costs are derived from Means Cost Data, industry publications, and local contractors and equipment suppliers.

2.4 Limitations of Study

All results are dependent on the quality of input data provided, and can only act as an approximation. In some instances, several methods may achieve the identified savings. This report is not intended as a final design document. The design professional or other persons following the recommendations shall accept responsibility and liability for the results.

3. Fort Yukon Water Treatment Plant

3.1. Building Description

The 2,310 square foot Fort Yukon Water Treatment Plant was constructed in 2011, with a normal occupancy of one person. The number of hours of operation for this building average eight hours per day throughout the week.

The Fort Yukon Water Treatment Plant serves as the central location for the water intake, treatment, and distribution processes for the community. The water treatment plant has two distribution loops that are used to distribute water to each of the residences and other buildings. The Transmission Loop is 26,060 ft. long and supplies water to the western part of the town. The Angel Pond Loop is 23,200 ft. long and supplies water to the eastern part of the community. All loops use arctic pipe that is buried within the permafrost in the ground.

Water is pumped from two wells approximately 100 ft. from the facility that are influenced by the nearby Yukon River. The water is injected with polymer potassium permanganate before being pumped through two large sand filters. The water is then injected with chlorine and fluoride before being sent to the 350,000 gallon water storage tank. The water is allowed proper contact time within the water storage tank before getting pumped through the distribution loops.

There is an old pumphouse in the western side of town that is no longer actively used for water processing. The building is now used primarily for storage and is heated to prevent freezing in the equipment. There are also six lift stations throughout the town that are used to collect the sewage from the residents and pump it to the sewage lagoon outside of town.

Description of Building Shell

The exterior walls are constructed with 2x10 single stud framing with 16-inch offset and R-38 fiberglass batt insulation. The walls are 10 ft. tall and there is approximately 1920 square feet in the building.

The water treatment plant has a cathedral ceiling that is constructed with standard lumber framing and 24-inch spacing. There is approximately 9.5 inches of R-38 fiberglass batt insulation in the ceiling and there is a total of approximately 2,277 square feet of roof space in the building.

The water treatment plant is built on grade with a six-inch concrete slab and is framed with standard lumber. There is approximately 2,160 square feet of floor space in the building.

There is one triple-paned window in the office area that is 4ft x 3ft with wood framing.

The front entrance door is a standard 3ft x 7ft insulated metal door with a quarter-lite window. There is also a set of double doors on the northern wall that were previously used to move new equipment into the building. These doors are standard 3ft. x 7ft. insulated metal doors with no glass.

Description of Heating Plants

The Heating Plants used in the building are:

Boiler 1

Nameplate Information: Burnham Model MPC-4

Fuel Type: #1 Oil

Input Rating: 424,000 BTU/hr

Steady State Efficiency: 82 %
Idle Loss: 1.5 %
Heat Distribution Type: Glycol
Boiler Operation: All Year

Boiler 2

Fuel Type: #1 Oil

Input Rating: 424,000 BTU/hr

Steady State Efficiency: 83 %
Idle Loss: 1.5 %
Heat Distribution Type: Glycol
Boiler Operation: All Year



Figure 3.1: Burnham Boilers in the Mechanical Room

Upon arriving for the site visit, the heating system for the water treatment plant was unable to meet basic heating demands due to faulty programming with the VFD pump used for the glycol loop circulation. Additionally, the Tekmar boiler controller was unable to adjust its settings for the unexpected changes. As a result, the flow rate for glycol circulation was much lower than desired and the line did not have adequate pressure as well. These issues were addressed during the site visit and recommendations for the improvements have been included in this energy audit report. These recommendations are necessary in order for any heating recommendations to be effective.

Old Pumphouse Toyotomi Laser 73 Heaters

Fuel Type: #1 Oil

Input Rating: 40,000 BTU/hr

Steady State Efficiency: 80 %

Idle Loss: 1.5 % Heat Distribution Type: Air



Figure 3.2: Toyotomi Stove in the Downtown Pumphouse

Electric heaters are present in each lift station that each are used to keep the sewage from freezing. Recommendations regarding the set points in the lift stations are included in this report but were modeled as electrical loads rather than heating plants. Additionally, Lift Station 1 has a Weil McLain Gold boiler rated for 75 MBH that is used for emergency purposes to keep the sewage from freezing in the sewer lines. This boiler uses less than 100 gallons of fuel per year.

Space Heating Distribution Systems

There are five unit heaters and one baseboard heater that provide space heat to the water treatment plant. The heaters are listed below with information on heat output, operational status, and location.

Unit Heater 1: 31 MBH Rating, Process Room

Unit Heater 2: 31 MBH Rating, Process Room

Unit Heater 3: 31 MBH Rating, Process Room

Unit Heater 4: 10 MBH Rating, Boiler Room

Unit Heater 5: 20 MBH Rating, Generator Room

Baseboard Heater 1: 10 MBH, Restroom/Office

Electric heaters are present in each of the lift stations and are discussed in a later section.

Domestic Hot Water System

There are two large indirect-fired water heaters that are primarily used for lab sinks and the restroom. Each of the two tanks are 119 gallons but only one heater is in operation at a time. The tanks were sized to provide heat to the sewer lines during the construction phase of the project. These prevented the sewer lines freezing. This task is now performed by the heaters in each lift station and the hot water heaters in the water treatment plant are now used for emergency purposes only.

Description of Building Ventilation System

There is a ventilation fan in the chemical storage room that is used to remove contaminated air for safe usage by the operator. The fan is a Greenheck Model SQ-75-D-X and is rated for 50 CFM and 150 Watts.

Lighting

The process room has 14 fixtures with four T8 4ft. fluorescent light bulbs in each fixture. The lights are on approximately nine hours per day when the operator is working throughout the week and they consume approximately 5,184 kWh annually.

The office and lab room has four fixtures with four T8 4ft. fluorescent light bulbs in each fixture. The lights are on approximately nine hours per day when the operator is working throughout the week and they consume approximately 1,481 kWh annually.

The boiler room has six fixtures with four T8 4ft. fluorescent light bulbs in each fixture. The lights are on approximately nine hours per day when the operator is working throughout the week and they consume approximately 2,222 kWh annually.

There is one fixture with three T8 4ft. fluorescent lights in the restroom that uses approximately 31 kWh annually.

The chemical storage room has one fixture with two T8 4ft. fluorescent lights and one fixture with two 60 Watt incandescent light bulbs. The lights combine to use approximately 5 kWh annually.

The downtown pumphouse has lights that are used periodically throughout the winter when the operator needs to access the building to obtain equipment during the cold months. There are four fixtures with four T8 4ft. fluorescent light bulbs and three fixtures with two T8 4ft. fluorescent light bulbs. The lights combine to use approximately 1,317 kWh annually.

Lift Station 1 has three CFL 26 Watt light bulbs, one incandescent 60 Watt light bulb, and a metal halide 70 Watt exterior light that combine to consume approximately 471 kWh annually.

Lift Station 2 has two CFL 26 Watt light bulbs and a metal halide 70 Watt exterior light that combine to consume approximately 456 kWh annually.

Lift Station 3 has three incandescent 60 Watt light bulbs and a metal halide 70 Watt exterior light that combine to consume approximately 479 kWh annually.

Lift Station 4 has one fixture with two T8 4ft. fluorescent light bulbs in the fixture and a metal halide 70 Watt exterior light that combine to consume approximately 467 kWh annually.

Lift Station 5 and Lift Station 6 each have two fixtures with two T8 4ft. fluorescent light bulbs in each fixture. There are no exterior lights. The lights for each of the two lifty stations consumes approximately 21 kWh annually.

Plug Loads

The water treatment plant has a variety of power tools, a telephone, and some other miscellaneous loads that require a plug into an electrical outlet. The use of these items is infrequent and consumes a small portion of the total energy demand of the building.

Major Equipment

There are two distribution loops that are used to provide water to the residents in the community. Each loop has two 7.5 HP VFD circulation pumps that are used to pump water constantly throughout the year. These pumps operate constantly because the pipes are buried in continuous permafrost that always presents a threat of freezing the water. Angel Pond Loop is shorter and the circulation pumps for this loop consume approximately 20, 670 kWh annually. Transmission Loop is longer and consumes approximately 35,257 kWh annually.

There are two pressure pumps that are used to pressurize the water supply system for optimal distribution. One of the pumps operates approximately 8% of the time throughout the year and they pumps consume approximately 2,104 kWh annually.

There are heat tapes on the well line and along Well 1 and Well 2 that are used in emergency purposes to keep the water from freezing. The three heat tapes combine to use approximately 72 kWh annually.

There are two well pumps that are used to pump water from the wells to the water treatment plant approximately 100 feet away. Both pumps were operating constantly and are each rated for 0.75 HP. The two pumps combine to consume approximately 7,854 kWh annually.

There are four chemical injection pumps that operate constantly throughout the year. The pumps are used to inject fluoride, potassium permanganate, polymer, and chlorine respectively. Each of the pumps is rated for 0.5 HP and consumes approximately 3,287 kWh annually.

There are six lift stations in town that each have a pair of lift station pumps and electric heaters. In each lift station, the pumps alternate to run when necessary to pump the sewage to the sewage lagoon. The sewage travels in the order 6 -> 5 -> 4 -> 3 -> 2 -> 1 -> lagoon. The tables below show information on the lift station pumps and on the electric heaters.

Table 3.1: Lift Station Pump Information

Lift Station	Pump Rating (HP)	Approximate Runtime	kWh Consumption
1	18	14%	16,445
2	5	8%	2,630
3	3	10%	1,841
4	3.5	5%	1,159
5	3.5	3%	684
6	3	2%	368

Table 3.2: Lift Station Electric Heater Information

Lift Station	Electric Rating (Watts)	Approximate Runtime	kWh Consumption
2	3,300	35%	6,438
3	3,300	40%	7,358
4	3,300	35%	6,438
5	4,000	23%	5,128
6	3,000	34%	5,686

3.2 Predicted Energy Use

3.2.1 Energy Usage / Tariffs

The electric usage profile charts (below) represents the predicted electrical usage for the building. If actual electricity usage records were available, the model used to predict usage was calibrated to approximately match actual usage. The electric utility measures consumption in kilowatt-hours (kWh) and maximum demand in kilowatts (kW). One kWh usage is equivalent to 1,000 watts running for one hour. One KW of electric demand is equivalent to 1,000 watts running at a particular moment. The basic usage charges are shown as generation service and delivery charges along with several non-utility generation charges.

The fuel oil usage profile shows the fuel oil usage for the building. Fuel oil consumption is measured in gallons. One gallon of #1 Fuel Oil provides approximately 132,000 BTUs of energy.

The Gwitchyaa Zhee Utility Company is a tribal utility that is locally owned and operated by the Gwitchyaa Zhee Corporation. The utility provides electricity to the residents of Fort Yukon as well as all commercial and public facilities.

The average cost for each type of fuel used in this building is shown below in Table 3.3. This figure includes all surcharges, subsidies, and utility customer charges:

Table 3.3: Average Energy Rates by Fuel Type

Average Energy	y Cost
Description	Average Energy Cost
Electricity	\$ 0.57/kWh
#1 Oil	\$ 3.50/gallons

3.2.1.1 Total Energy Use and Cost Breakdown

At current rates, City of Fort Yukon pays approximately \$148,143 annually for electricity and other fuel costs for the Fort Yukon Water Treatment Plant.

Figure 3.3 below reflects the estimated distribution of costs across the primary end uses of energy based on the AkWarm© computer simulation. Comparing the "Retrofit" bar in the figure to the "Existing" bar shows the potential savings from implementing all of the energy efficiency measures shown in this report.

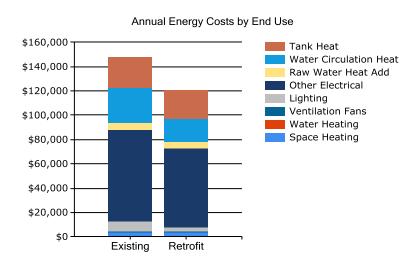


Figure 3.3: Annual Energy Costs by Building Category

Figure 3.4 below shows how the annual energy cost of the building splits between the different fuels used by the building. The "Existing" bar shows the breakdown for the building as it is now; the "Retrofit" bar shows the predicted costs if all of the energy efficiency measures in this report are implemented.

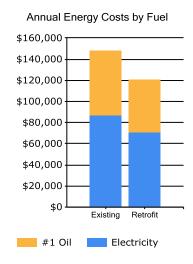


Figure 3.4: Annual Energy Costs by Fuel Type

Figure 3.5 below addresses only Space Heating costs. The figure shows how each heat loss component contributes to those costs; for example, the figure shows how much annual space heating cost is caused by the heat loss through the Walls/Doors. For each component, the space heating cost for the Existing building is shown (blue bar) and the space heating cost assuming all retrofits are implemented (yellow bar) are shown.

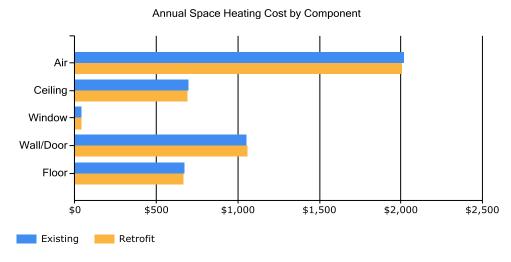


Figure 3.5: Annual Space Heating Cost by Component

The tables below show AkWarm's estimate of the monthly fuel use for each of the fuels used in the building. For each fuel, the fuel use is broken down across the energy end uses. Note, in the tables below "DHW" refers to Domestic Hot Water heating.

Electrical Consumption (kWh) Feb Mar Aug Jan Apr May Jun Jul Sept Oct Nov Dec Space Heating **Domestic Hot Water** Ventilation Fans Lighting Other Electrical Raw Water Heat Add Water Circulation Heat Tank Heat

Table 3.4: Electrical Consumption by Category

Table 3.5: Fuel Oil Consumption by Category

Fuel Oil #1 Consumption (Gallons)												
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Space Heating	236	187	163	86	28	3	3	3	38	107	173	227
Domestic Hot Water	2	2	2	2	2	2	2	2	2	2	2	2
Raw Water Heat Add	114	104	115	113	121	117	121	121	116	116	111	114
Water Circulation Heat	640	585	646	637	680	658	680	680	654	654	624	640
Tank Heat	1465	1144	956	416	0	0	0	0	62	558	1032	1401

3.2.2 Energy Use Index (EUI)

Energy Use Index (EUI) is a measure of a building's annual energy utilization per square foot of building. This calculation is completed by converting all utility usage consumed by a building for one year, to British Thermal Units (Btu) or kBtu, and dividing this number by the building square footage. EUI is a good measure of a building's energy use and is utilized regularly for comparison of energy performance for similar building types. The Oak Ridge National Laboratory (ORNL) Buildings Technology Center under a contract with the U.S. Department of

Energy maintains a Benchmarking Building Energy Performance Program. The ORNL website determines how a building's energy use compares with similar facilities throughout the U.S. and in a specific region or state.

Source use differs from site usage when comparing a building's energy consumption with the national average. Site energy use is the energy consumed by the building at the building site only. Source energy use includes the site energy use as well as all of the losses to create and distribute the energy to the building. Source energy represents the total amount of raw fuel that is required to operate the building. It incorporates all transmission, delivery, and production losses, which allows for a complete assessment of energy efficiency in a building. The type of utility purchased has a substantial impact on the source energy use of a building. The EPA has determined that source energy is the most comparable unit for evaluation purposes and overall global impact. Both the site and source EUI ratings for the building are provided to understand and compare the differences in energy use.

The site and source EUIs for this building are calculated as follows. (See Table 3.6 for details):

Building Site EUI = (Electric Usage in kBtu + Fuel Oil Usage in kBtu)

Building Square Footage

Building Source EUI = (Electric Usage in kBtu X SS Ratio + Fuel Oil Usage in kBtu)

Building Square Footage

where "SS Ratio" is the Source Energy to Site Energy ratio for the particular fuel.

Table 3.6: Fort Yukon Water Treatment Plant EUI Calculations

		Site Energy Use per	Source/Site	Source Energy Use				
Energy Type	Building Fuel Use per Year	Year, kBTU	Ratio	per Year, kBTU				
Electricity	152,424 kWh	520,223	3.340	1,737,546				
#1 Oil	17,473 gallons	2,306,461	1.010	2,329,526				
Total		2,826,684		4,067,071				
BUILDING AREA		2,310	Square Feet					
BUILDING SITE EUI		1,224	kBTU/Ft²/Yr					
BUILDING SOURCE EUI 1,761 kBTU/Ft²/Yr								
* Site - Source Ratio data is provided by the Energy Star Performance Rating Methodology for Incorporating								
Source Energy Use document issued March 2011.								

Table 3.7: Fort Yukon Water Treatment Plant Building Benchmarks

Building Benchmarks								
Description	EUI	EUI/HDD	ECI					
Description	(kBtu/Sq.Ft.)	(Btu/Sq.Ft./HDD)	(\$/Sq.Ft.)					
Existing Building	1,223.7	74.95	\$64.13					
With Proposed Retrofits	1,006.3	61.64	\$52.30					

EUI: Energy Use Intensity - The annual site energy consumption divided by the structure's conditioned area. EUI/HDD: Energy Use Intensity per Heating Degree Day.

ECI: Energy Cost Index - The total annual cost of energy divided by the square footage of the conditioned space in the building.

3.3 AkWarm© Building Simulation

An accurate model of the building performance can be created by simulating the thermal performance of the walls, roof, windows and floors of the building. The heating and ventilation

systems and central plant are modeled as well, accounting for the outside air ventilation required by the building and the heat recovery equipment in place.

The model uses local weather data and is trued up to historical energy use to ensure its accuracy. The model can be used now and in the future to measure the utility bill impact of all types of energy projects, including improving building insulation, modifying glazing, changing air handler schedules, increasing heat recovery, installing high efficiency boilers, using variable air volume air handlers, adjusting outside air ventilation and adding cogeneration systems.

For the purposes of this study, the Fort Yukon Water Treatment Plant was modeled using AkWarm© energy use software to establish a baseline space heating energy usage. Climate data from Fort Yukon was used for analysis. From this, the model was be calibrated to predict the impact of theoretical energy savings measures. Once annual energy savings from a particular measure were predicted and the initial capital cost was estimated, payback scenarios were approximated.

Limitations of AkWarm© Models

- The model is based on typical mean year weather data for Fort Yukon. This data represents the average ambient weather profile as observed over approximately 30 years. As such, the gas and electric profiles generated will not likely compare perfectly with actual energy billing information from any single year. This is especially true for years with extreme warm or cold periods, or even years with unexpectedly moderate weather.
- The heating load model is a simple two-zone model consisting of the building's core interior spaces and the building's perimeter spaces. This simplified approach loses accuracy for buildings that have large variations in heating loads across different parts of the building.

The energy balances shown in Section 3.1 were derived from the output generated by the AkWarm© simulations.

4. ENERGY COST SAVING MEASURES

4.1 Summary of Results

The energy saving measures are summarized in Table 4.1. Please refer to the individual measure descriptions later in this report for more detail.

Fort Yukon Water Treatment Plant, Fort Yukon, Alaska **PRIORITY LIST – ENERGY EFFICIENCY MEASURES** Annual Savings to Simple Improvement **Energy** Installed Investment Payback CO₂ Rank Feature **Description** Savings Cost Ratio, SIR (Years) Savings Other Shut off one well \$2,209 \$500 51.89 0.2 7,854.4 Electrical: pump and alternate the usage of the two Well Pumps pumps.

Table 4.1: List of Energy Efficiency Measures by Economic Priority

		Yukon Water Treat RIORITY LIST – ENE					
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR	Simple Payback (Years)	CO ₂ Savings
2	Other Electrical: Lift Station 3 Electric Heaters	Lower temperature set point in Lift Station 3 to 50 deg. F.	\$1,552	\$500	36.46	0.3	5,518.4
3	Other Electrical: Lift Station 2 Electric Heaters	Lower temperature set point in Lift Station 2 to 50 deg. F.	\$1,034	\$500	24.30	0.5	3,678.6
4	Other Electrical: Lift Station 4 Electric Heaters	Lower temperature set point in Lift Station 4 to 50 deg. F.	\$1,035	\$500	24.31	0.5	3,679.1
5	Other Electrical: Lift Station 5 Electric Heaters	Lower temperature set point in Lift Station 5 to 50 deg. F.	\$1,003	\$500	23.57	0.5	3,567.2
6	Other Electrical: Lift Station 6 Electric Heaters	Lower temperature set point in Lift Station 6 to 50 deg. F.	\$846	\$500	19.88	0.6	3,009.8
7	Angel Pond Distribution Loop	Lower temperature settings to 41-39 deg. F. Reduce flow rate from 160 GPM to 120 GPM. Reduce temperature differential to 2 deg. F. Lower pump operating power in the summer months and use minimal heating when necessary in the warmer months. \$3750 for remote monitoring efforts that are required for certainty in operating margins	\$9,096	\$6,750	18.20	0.7	54,078.9
8	Lighting: Downtown Pump House Lights (4 T12 fixtures)	Replace with new energy-efficient LED lighting.	\$382	\$320	14.02	0.8	1,358.0
9	Lighting: Office/Lab Room	Replace with new energy-efficient LED lighting.	\$535	\$640	9.82	1.2	1,902.1
10	Lighting: Process Room	Replace with new energy-efficient LED lighting.	\$1,871	\$2,240	9.81	1.2	6,651.7

	Fort Yukon Water Treatment Plant, Fort Yukon, Alaska												
	P	RIORITY LIST – ENE	RGY EFF	ICIENCY	MEASURE								
Rank	Feature	Improvement Description	Annual Energy Savings	Installed Cost	Savings to Investment Ratio, SIR	Simple Payback (Years)	CO ₂ Savings						
11	Lighting: Boiler Room	Replace with new energy-efficient LED lighting and add new occupancy sensor	\$959	\$1,460	7.71	1.5	3,409.1						
12	Water Storage Tank Heat Add	Reduce flow rate to 60 GPM. Lower temperatures to 40-38 deg. F.	\$1,593	\$3,000	7.10	1.9	9,188.5						
13	Lighting: Downtown Pump House Lights (2 T12 Fixtures)	Replace with new energy-efficient LED lighting.	\$88	\$240	4.28	2.7	311.2						
14	Other Electrical: Transmission Loop Circulation Pump	Lower flow rate from 133 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for Remote Monitoring efforts that are required for certainty in operating margins.	\$2,383	\$9,750	2.87	4.1	8,473.3						
15	Lighting: Lift Station 1 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.4						
16	Lighting: Lift Station 2 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.3						
17	Lighting: Lift Station 3 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.3						
18	Lighting: Lift Station 4 Exterior Light	Replace with new energy-efficient LED lighting.	\$102	\$500	2.39	4.9	361.4						
19	Lighting: Exterior Lights	Replace with new energy-efficient LED lighting.	\$226	\$1,500	1.77	6.6	803.4						
20	Other Electrical: Angel Pond Loop Circulation Pump	Lower flow rate from 160 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for remote monitoring efforts that are required for certainty in operating margins.	\$1,397	\$9,750	1.68	7.0	4,967.7						
21	Lighting: Lift Station 3 Interior Lights	Replace with new energy-efficient LED lighting.	\$14	\$100	1.61	7.3	48.8						
22	Lighting: Restroom Lights	Replace with new energy-efficient LED lighting.	\$9	\$80	1.34	8.7	32.6						

	Fort Yukon Water Treatment Plant, Fort Yukon, Alaska PRIORITY LIST – ENERGY EFFICIENCY MEASURES											
	P	Improvement	Annual Energy	Installed	Savings to Investment	Simple Payback	CO ₂					
Rank	Feature	Description	Savings	Cost	Ratio, SIR	(Years)	Savings					
23	Transmission Distribution Loop	Lower flow rate from 133 GPM to 120 GPM. Reduce temperature differential to 2 deg. F. Lower pump operating power in the summer months and use minimal heating when necessary in the warmer months. \$3750 for Remote Monitoring efforts that are required for certainty in operating margins	\$648	\$6,750	1.24	10.4	3,364.1					
24	Lighting: Lift Station 1 Wet Side Lights	Replace with new energy-efficient LED lighting.	\$5	\$50	1.07	10.9	16.3					
25	Lighting: Lift Station 1 Dry Side Lights	Replace with new energy-efficient LED lighting.	\$3	\$100	0.38	30.9	11.5					
26	Lighting: Chemical Storage - Incandescent	Replace with new energy-efficient LED lighting.	\$1	\$50	0.31	37.6	4.8					
27	Lighting: Lift Station 4 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.26	45.9	12.3					
28	Lighting: Lift Station 5 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.25	46.2	12.4					
29	Lighting: Lift Station 6 Interior Lights	Replace with new energy-efficient LED lighting.	\$3	\$160	0.25	46.2	12.3					
30	Lighting: Lift Station 2 Interior Lights	Replace with new energy-efficient LED lighting.	\$2	\$100	0.25	46.5	7.7					
31	Heating, Ventilation, and Domestic hot Water	Replace Glycol Circulation Pump with Grundfos Magna for improved efficiency and performance. This retrofit is necessary in order for the loop heat-add retrofits to be functionally dependable.	\$17	\$5,000	0.06	287.5	84.9					
32	Lighting: Chemical Storage - T8's	Replace with new energy-efficient LED lighting.	\$0	\$80	0.04	284.4	1.0					
	TOTAL, all measures		\$27,324	\$53,440	6.37	2.0	123,505.0					

4.2 Interactive Effects of Projects

The savings for a particular measure are calculated assuming all recommended EEMs coming before that measure in the list are implemented. If some EEMs are not implemented, savings for the remaining EEMs will be affected. For example, if ceiling insulation is not added, then savings from a project to replace the heating system will be increased, because the heating system for the building supplies a larger load.

In general, all projects are evaluated sequentially so energy savings associated with one EEM would not also be attributed to another EEM. By modeling the recommended project sequentially, the analysis accounts for interactive affects among the EEMs and does not "double count" savings.

Interior lighting, plug loads, facility equipment, and occupants generate heat within the building. Lighting-efficiency improvements are anticipated to slightly increase heating requirements. Heating penalties were included in the lighting project analysis.

4.3 Mechanical Equipment Measures

4.3.1 Heating/ Domestic Hot Water Measure

Rank	Recommend	ation								
31	Replace Glycol Circulation Pump with Grundfos Magna for improved efficiency and performance. This retrofit is necessary in order for									
	the loop heat-add retrofits to be functionally dependable.									
Installat	Installation Cost \$5,000		Estimated Life of Measure (yrs)	20	Energy Savings	(/yr)	\$17			
Breakev	en Cost	\$280	Savings-to-Investment Ratio	0.1	Simple Payback	yrs	288			

Auditors Notes: The glycol circulation pump in place is an Armstrong brand that was not operating at the proper flow rate and pressure for system operations. As a result, the boilers were operating more because of a call for heat that could not be met by the glycol circulation loop. Part of the problem was also that the boiler controller attempted to compensate for summer conditions by lowering the glycol circulation rate, but with the loops buried in continuous permafrost this adjustment did not help with system performance. This recommendation is to replace the current pump with a Grundfos Magna model because this is a pump that we are familiar with and that has a record of success in other plants. Although this is primarily an operational concern, this is an important task that will allow the building to handle any efficiency improvements to the heating system.



Figure 4.1: Glycol Circulation Pump

4.4 Electrical & Appliance Measures

4.4.1 Lighting Measures

The goal of this section is to present any lighting energy conservation measures that may also be cost beneficial. It should be noted that replacing current bulbs with more energy-efficient equivalents will have a small effect on the building heating loads. The building heating load will see a small increase as the more energy efficient bulbs give off less heat.

4.4.1a Lighting Measures - Replace Existing Fixtures/Bulbs

Rank	Rank Location			Existing Condition Reco		ecommendation			
8	B Downtown Pump House		4 FLUO	FLUOR (4) T12 4' F40T12 40W Standard		Replace with new energy-efficient LED lighting.			
Lights (4 T12 fixtures)			StdElec	ctronic					
Installation Cost		\$3	320 Esti	imated Life of Measure (yrs)		15	Energy Savings (/yr)	\$3	
Breakev	en Cost	\$4,4	486 Sav i	rings-to-Investment Ratio	14	1.0	Simple Payback yrs		
	Auditors Notes: The room has four fixtures with four light bulbs to be replaced with two new light bulbs in each fixture for a total of eight light bulbs to replace.								

Rank	k Location		Existing Condition Rec		ecommendation				
9	Office/Lab I		4 FLUOR (4) T8 4' F32T8 32W Standard Instant StdElectronic		Replace with new energy-efficient LED lighting.				
Installation Cost \$		\$640	Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)	\$535		
Breakev	en Cost	\$6,283	Savings-to-Investment Ratio	9	9.8	Simple Payback yrs	1		
Auditors	Auditors Notes: The room has four fixtures with four light bulbs to be replaced with two new light bulbs in each fixture for a total of eight light								
bulbs to	replace.								

						_	1	
Rank Location			Existing Condition Rec		ecommendation			
10	10 Process Room			14 FLUOR (4) T8 4' F32T8 32W Standard Instant		Replace with new energy-efficient LED lighting.		
			StdElectronic					
Installat	ion Cost	\$2,2	240	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)	\$1,871
Breakeven Cost \$21,977		72	Savings-to-Investment Ratio		9.8	Simple Payback yrs	1	
A d : 4	Notes The	soom bos 14 fi	+	eas with four light hulbs to be reals	and with two		u light hulbs in each fixture for s	total of 20 light hulbs

Auditors Notes: The room has 14 fixtures with four light bulbs to be replaced with two new light bulbs in each fixture for a total of 28 light bulbs to replace.

Rank	Location		Existing Condition		Red	commendation		
11	Boiler Room		6 FLUOR (4) T8 4' F32T8 32W Standa	rd Instant		Replace with new energy-efficient	ent LED lighting and	
			StdElectronic			Add new Occupancy Sensor		
Installat	ion Cost	\$1,46	Estimated Life of Measure (yrs)	2	15	Energy Savings (/yr)	\$959	
Breakev	en Cost	\$11,26	Savings-to-Investment Ratio	7	7.7	Simple Payback yrs	2	

Auditors Notes: The room has six fixtures with four light bulbs to be replaced with two new light bulbs in each fixture for a total of 12 light bulbs to replace.

Rank	Location	E	Existing Condition Rec		ecommendation		
13	Downtown	Pump House 3	3 FLUOR (2) T12 4' F40T12 40W Standard		Replace with new energy-efficient LED lighting.		
Lights (2 T12 Fixtures)			StdElectronic				
Installation Cost \$		\$24	0 Estimated Life of Measure (yrs)	15	Energy Savings (/yr)		\$88
	3reakeven Cost \$1,02						_
Breakev	en Cost	\$1,02	8 Savings-to-Investment Ratio	4.3	Simple Payback yrs		3

Rank	Location	E	Existing Condition Rec		ecommendation				
15	Lift Station	1 Exterior N	MH 70 Watt StdElectronic		Replace with new energy-efficient LED lighting.				
	Light								
Installation Cost \$		\$500	Estimated Life of Measure (yrs)	15	Energy Savings (/yr)	\$102			
Breakev	Breakeven Cost \$1,19		Savings-to-Investment Ratio	2.4	Simple Payback yrs	5			
	Auditors Notes: The lift station has one metal halide 70 Watt light bulb on the exterior of the building to be replaced.								

Rank	Location	E	Existing Condition Rec		ecommendation		
16	Lift Station : Light	2 Exterior N	MH 70 Watt StdElectronic		Replace with new energy-efficient LED lighting.		
Installation Cost \$		\$500	Estimated Life of Measure (yrs)	15	Energy Savings (/yr)	\$102	
Breakev	Breakeven Cost \$1,19		Savings-to-Investment Ratio	2.4	Simple Payback yrs	5	
Auditors Notes: The lift station has one metal halide 70 Watt light bulb on the exterior of the building to be replaced.							

Rank	Location	E	xisting Condition	R	ecommendation			
17	Lift Station	3 Exterior N	ИН 70 Watt StdElectronic		Replace with r	new energy-effic	ient LED lighting.	
	Light							
Installat	tion Cost	\$500	Estimated Life of Measure (yrs)	1!	Energy Saving	s (/yr)		\$102
Breakev	Breakeven Cost \$1,		Savings-to-Investment Ratio	2.4	4 Simple Paybac	ck yrs		5
Auditors	s Notes: The I	ift station has on	ne metal halide 70 Watt light bulb or	the exterior of	the building to b	e replaced.		

Rank	Location	E	kisting Condition	Re	ecommendation		
18	Lift Station 4 Exterior Light		MH 70 Watt StdElectronic		Replace with new energy-efficient LED lighting.		
		\$500	Estimated Life of Measure (yrs)	15	Energy Savings (/yr)	\$102	
·		•	Savings-to-Investment Ratio	2.4	<u> </u>	5	

Rank	Location	E	xisting Condition	Recommendation				
19	Exterior Ligh	nts 3	HPS 70 Watt StdElectronic	•	Replace with new energy-efficient LED		nt LED lighting.	
Installat	Installation Cost \$1,		Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)		\$226
Breakev	en Cost	\$2,654	Savings-to-Investment Ratio	1.	8	Simple Payback yrs		7

Auditors Notes: The water treatment plant has three exterior fixtures with a high pressure sodium 70 Watt light bulb in each fixture for a total of three light bulbs to be replaced.

Rank	Location		Existing Condition	ondition Recommendation				
21			3 INCAN A Lamp, Std 60W			Replace with new energy-efficient LED lighting.		
	Lights							
Installat	tion Cost	\$10	0 Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)	\$14	
Breakev	en Cost	\$16	1 Savings-to-Investment Ratio	1	1.6	Simple Payback yrs	7	

Auditors Notes: The room has three fixtures with a single incandescent 60 Watt light bulb in each fixture for a total of three light bulbs to be replaced.

Rank	Location		Exi	isting Condition		Rec	commendation		
22	Restroom Lights		FLU	FLUOR (3) T8 4' F32T8 32W Standard Instant			Replace with new energy-efficient LED lighting.		
	J		Sto	StdElectronic					
Installat	ion Cost	\$	80	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)	\$9	
Breakeven Cost \$1		L08	08 Savings-to-Investment Ratio 1.3		Simple Payback yrs	9			

Auditors Notes: The room has three fixtures with four light bulbs to be replaced with two new light bulbs in each fixture for a total of six light bulbs to replace.

Rank	Location		Existing Condition	R	ecommendation			
24	Lift Station 1 Wet Side Lights		INCAN A Lamp, Halogen 60W		Replace with LED 12W Module StdElectronic			
Installat	tion Cost	\$5	50 Estimated Life of Measure (yrs)	15	Energy Savings	(/yr)		\$5
Breakev			\$54 Savings-to-Investment Ratio 1.1		Simple Paybacl	yrs		11
Auditors Notes: The lift station has one incandescent 60 Watt light bulb on the wet side of t					of the building to I	oe replaced.		

Rank	Location		Existing Condition	Re	ecommendation	
25	Lift Station	l Dry Side	3 FLUOR CFL, Spiral 26 W		Replace with new energy-effic	ient LED lighting.
	Lights					
Installat	ion Cost	\$1	100 Estimated Life of Measure (yrs)	15	Energy Savings (/yr)	\$3
Breakev	Breakeven Cost		Savings-to-Investment Ratio	0.4	Simple Payback yrs	31
Auditors	s Notes: The	lift station has	three CFL 26 Watt light bulbs on the	dry side of the bu	uilding to be replaced.	

Rank	Location	Ex	kisting Condition	R	ecommendation			
26	Incandescent		INCAN (2) A Lamp, Std 60W		Replace with new energy-efficient LED lighting.			
Installat	tion Cost	\$50	Estimated Life of Measure (yrs)	15	Energy Savings	(/yr)		\$1
Breakev	Breakeven Cost		Savings-to-Investment Ratio	0.3	Simple Payback	yrs		38
Auditor	s Notes: The	chemical storage	room has two incandescent 60 Wa	tt light bulbs to	be replaced.			

Rank	Location		Ex	isting Condition		Re	ecommendation		
27			2 F	2 FLUOR (2) T8 4' F32T8 32W Standard Instant		Replace with new energy-efficient LED lighting.			
	Lights	9		StdElectronic					
Installat	Installation Cost		160	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)	\$3	
Breakeven Cost		Savings-to-Investment Ratio 0.3		Simple Payback yrs	46				
				C:			1.6. 6 1.66 11.1	. 1 11 . 1	

Auditors Notes: The lift station has two fixtures with two T8 4ft. fluorescent light bulbs in each fixture for a total of four light bulbs to be replaced.

Rank	Location		Ex	isting Condition		Re	commendation		
28	Lift Station	5 Interior	2 F	FLUOR (2) T8 4' F32T8 32W Standa	rd Instant		Replace with new energy-efficie	ent LED lighting.	
	Lights		Sto	StdElectronic					
Installat	Installation Cost		160	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)		\$3
Breakeven Cost		\$41	Savings-to-Investment Ratio 0.3		Simple Payback yrs		46		
Auditor	Auditors Notes: The lift station b			n fixtures with two T8 Aft fluoresco	ent light hulh	s in	each fixture for a total of four ligh	ht hulhs to he	

Auditors Notes: The lift station has two fixtures with two T8 4ft. fluorescent light bulbs in each fixture for a total of four light bulbs to be replaced.

Rank	Location		Ex	isting Condition		Re	commendation		
29	Lift Station	6 Interior	2 F	-LUOR (2) T8 4' F32T8 32W Standar	rd Instant		Replace with new energy-efficient	t LED lighting.	
	Lights	Lights		StdElectronic					
Installat	Installation Cost		160	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)		\$3
Breakev	Breakeven Cost		\$41	41 Savings-to-Investment Ratio 0.3		0.3	Simple Payback yrs		46
Auditors	Auditors Notes: The lift station ha			o fixtures with two T8 4ft, fluoresc	ent light bulb	s in	each fixture for a total of four light	bulbs to be	

Auditors Notes: The lift station has two fixtures with two T8 4ft. fluorescent light bulbs in each fixture for a total of four light bulbs to be replaced.

Rank	Location		Existing Condition	F	Rec	commendation		
30	Lights		2 FLUOR CFL, Spiral 26 W		Replace with new energy-efficient LED lighting.			
Installat	tion Cost	\$1	00 Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)		\$2
Breakev	en Cost	\$	25 Savings-to-Investment Ratio	0.	.3	Simple Payback yrs		47
Auditors Notes: The lift station has			two CFL 26 Watt light bulbs to be rep	laced.	•		•	

Rank	Location		Existing Condition Re			ecommendation			
32	Chemical St	~	FLUOR (2) T8 4' F32T8 32W Standard Program StdElectronic			Replace with new energy-efficient LED lighting.			
Installat	Installation Cost		80 Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)		\$	
Breakev	Breakeven Cost		\$3 Savings-to-Investment Ratio 0.0			Simple Payback yrs		284	
Auditor	Auditors Notes: The chemical storage room has one fixture with two T8 4ft. fluorescent light bulbs to be replaced.								

4.4.2 Other Electrical Measures

Rank Location		D	Description of Existing Eff		Effi	Efficiency Recommendation		
1 Well Pumps		1	1 Well Pumps			Shut off one well pump and alternate the usage of the		
						two pumps.		
Installat	ion Cost	\$500	Estimated Life of Measure (yrs)	:	15	Energy Savings (/yr)	\$2,209	
Breakev	en Cost	\$25,945	Savings-to-Investment Ratio	51	1.9	Simple Payback yrs	0	

Auditors Notes: Both pumps are in constant operation throughout the year but the design calls for only one pump to operate at a time. Doing this will increase the life of the pumps and lower the electricity consumption.

Rank	Location		Description of Existing Eff		Effi	fficiency Recommendation		
2	2 Lift Station 3 Electric		Electric Heaters			Lower temperature set point in Lift Station 3 to 50		
	Heaters				4 =	deg. F.	Ć4 550	
Installation Cost \$		\$5	500 Estimated Life of Measure (yrs)		15	Energy Savings (/yr)	\$1,552	
Breakeven Cost \$18,2		\$18,2	229 Savings-to-Investment Ratio 36.5		6.5	Simple Payback yrs	0	

Auditors Notes: The temperature set point was 58 deg. F during the site visit. The lift station needs to only be heated to keep the sewage from freezing. A temperature set point of 50 deg. F is acceptable for this task.

Rank	Location		Description of Existing Effi		ficiency Recommendation		
3	3 Lift Station 2 Electric		Electric Heaters		Lower temperature set point i	n Lift Station 2 to 50	
	Heaters				deg. F.		
Installat	ion Cost	\$5	Estimated Life of Measure (yrs)	1.	5 Energy Savings (/yr)	\$1,034	
Breakeven Cost \$12,		\$12,1	51 Savings-to-Investment Ratio 24.3		.3 Simple Payback yrs	0	

Auditors Notes: The temperature set point was 59 deg. F during the site visit. The lift station needs to only be heated to keep the sewage from freezing. A temperature set point of 50 deg. F is acceptable for this task.

Rank Location			Description of Existing Effi		fficiency Recommendation			
4	4 Lift Station 4 Electric		Electric Heaters		Lower temperature set point in Lift Station 4 to 50			
	Heaters					deg. F.		
Installat	ion Cost	\$5	500	Estimated Life of Measure (yrs)		15	Energy Savings (/yr)	\$1,035
Breakev	en Cost	\$12,1	153	Savings-to-Investment Ratio	24	4.3	Simple Payback yrs	0
Ad:+	Notes The	om noroturo c	- a+ -	aint was FO dag. E during the site	vicit The lift o	+-+:	on needs to only be beeted to be	on the sources from

Auditors Notes: The temperature set point was 58 deg. F during the site visit. The lift station needs to only be heated to keep the sewage from freezing. A temperature set point of 50 deg. F is acceptable for this task.

Rank	Location		Description of Existing Efficient		Efficie	fficiency Recommendation		
5	5 Lift Station 5 Electric		Electric Heaters		Lo	Lower temperature set point in Lift Station 5 to 50		
	Heaters				de	leg. F.		
Installat	Installation Cost \$		500 Estimated Life of Measure (yrs) 15		15 E r	nergy Savings (/yr)	\$1,003	
Breakeven Cost \$11,		\$11,7	784 Savings-to-Investment Ratio 23.6		.6 Si ı	Simple Payback yrs	0	

Auditors Notes: The temperature set point was 54 deg. F during the site visit. The lift station needs to only be heated to keep the sewage from freezing. A temperature set point of 50 deg. F is acceptable for this task.

Rank Location			Description of Existing Eff			ficiency Recommendation		
6 Lift Station 6 Electric		6 Electric E	Electric Heaters		Lower temperature set point in Lift Station 6 to 50			
	Heaters					deg. F.		
Installat	ion Cost	\$50	0 Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)	\$846	
Breakev	en Cost	\$9,94	2 Savings-to-Investment Ratio	19	9.9	Simple Payback yrs	1	

Auditors Notes: The temperature set point was 54 deg. F during the site visit. The lift station needs to only be heated to keep the sewage from freezing. A temperature set point of 50 deg. F is acceptable for this task.

Rank	Rank Location		Description of Existing E		fficiency Recommendation			
14	4 Transmission Loop		Circulation Pump		Lower flow rate and run time	for the circulation		
Circulation Pump					pump.			
Installat	ion Cost	\$9,7	750 Estimated Life of Measure (yrs)		5 Energy Savings (/yr)	\$2,383		
Breakev	Breakeven Cost \$27,		,990 Savings-to-Investment Ratio 2.9		9 Simple Payback yrs	4		
Auditors	Auditors Notes: Lower flow rate from 133 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for Remote							

Monitoring efforts that are required for certainty in operating margins.

Rank	Location		Description of Existing Effi		Effi	fficiency Recommendation		
20	O Angel Pond Loop		Circulation Pump			Lower flow rate and run time for the circulation		
Circulation Pump		Pump	pı		pump.			
Installat	Installation Cost \$9		750 Estimated Life of Measure (yrs) 15		15	Energy Savings (/yr)	\$1,397	
Breakev	en Cost	\$16,410	\$16,410 Savings-to-Investment Ratio		7	Simple Payback yrs	7	
Auditors	Auditors Notes: Lower flow rate from 160 GPM to 120 GPM. Lower pump operating power in the summer months. \$3750 for Remote							
Monitor	ing efforts tha	nt are required f	for certainty in operating margins.					

4.4.3 Other Measures

Rank	Location	D	Description of Existing	Ef	fficiency Recommendation			
7		A	angel Pond Loop		flow rate from 160 of temperature differed operating power in minimal heating wh months. \$3750 for	GPM to 120 ential to 2 de the summer necessar Remote Mo	eg. F. Lower pump months and use y in the warmer	
Installation Cost \$6,750		\$6,750	Estimated Life of Measure (yrs) 15		Energy Savings (/y	'yr)	\$9,096	
Breakeven Cost		\$122,828	Savings-to-Investment Ratio	18.2	Simple Payback yr	rs	1	

Auditors Notes: The loop is running at a higher flow rate than necessary and has a set point that is higher than necessary to prevent the water from freezing. Lowering these, especially in the summer, will prevent unnecessary heating and save on heating costs. Adding a remote monitoring system to the building can give confidence to the operator that any signs of freezing will be identified before they become major problems.

Rank	Location	D	Description of Existing Efficient		Effic	ficiency Recommendation		
12		W	Water Storage Tank Heat Load			Reduce flow rate to 60 GPM. Lower temperatures to		
						40-38 deg. F.		
Installat	ion Cost	\$3,000	Estimated Life of Measure (yrs)	1	15	Energy Savings (/yr)	\$1,593	
Breakev	en Cost	\$21,301	301 Savings-to-Investment Ratio 7.1		.1	Simple Payback yrs	2	

Auditors Notes: The flow rate through the heat exchanger was very high and the temperature had to be set high in order to compensate for the lack of time spent within the heat exchanger by the hot water. High temperatures and low flow rates are ideal for heat transfer through a heat exchanger. As a result, the heating demands were unable to be met despite a high set point. Additionally, the high flow rate on the water side has created holes in the turns of the heat exchanger that have leaked water into the water treatment plant building. The pictures below show the leaky heat exchanger and the holes in the pipe. The heat exchanger was repaired and a balance valve was installed on the water storage tank line during the site visit.





Figure 4.2: Leaks from the Water Storage Tank Heat Exchanger

Figure 4.3: Hole in the Heat Exchanger Turn

Rank	Location	De	escription of Existing		Effi	ciency Recommendation	
23		Tr	ransmission Loop			Lower flow rate from 133 GPM temperature differential to 2 de operating power in the summer minimal heating when necessar months. \$3750 for Remote Moare required for safety concerns operations.	eg. F. Lower pump r months and use ry in the warmer nitoring efforts that
Installation Cost \$6,750 Estimated Life of Measure (yrs)			15	Energy Savings (/yr)	\$648		
Breakeven Cost \$8,3		\$8,393	3 Savings-to-Investment Ratio 1.		1.2	Simple Payback yrs	10

Auditors Notes: The loop is running at a higher flow rate than necessary and has a set point that is higher than necessary to prevent the water from freezing. Lowering these, especially in the summer, will prevent unnecessary heating and save on heating costs. Adding a remote monitoring system to the building can give confidence to the operator that any signs of freezing will be identified before they become major problems.

5. ENERGY EFFICIENCY ACTION PLAN

Through inspection of the energy-using equipment on-site and discussions with site facilities personnel, this energy audit has identified several energy-saving measures. The measures will reduce the amount of fuel burned and electricity used at the site. The projects will not degrade the performance of the building and, in some cases, will improve it.

Several types of EEMs can be implemented immediately by building staff, and others will require various amounts of lead time for engineering and equipment acquisition. In some cases, there are logical advantages to implementing EEMs concurrently. For example, if the same electrical contractor is used to install both lighting equipment and motors, implementation of these measures should be scheduled to occur simultaneously.

In the near future, a representative of ANTHC will be contacting the City of Fort Yukon to follow up on the recommendations made in this report. Funding has been provided by to ANTHC through a Rural Alaska Village Grant to provide the community with assistance in understanding the report and implementing the recommendations. ANTHC will work to complete the recommendations within the 2016 calendar year.

APPENDICES

Appendix A - Energy Audit Report - Project Summary

ENERGY AUDIT REPORT – PROJECT SUMMARY							
General Project Information							
PROJECT INFORMATION	AUDITOR INFORMATION						
Building: Fort Yukon Water Treatment Plant	Auditor Company: ANTHC-DEHE						
Address: Fort Yukon	Auditor Name: Kevin Ulrich and Praveen KC						
City: Fort Yukon	Auditor Address: 4500 Diplomacy Dr.,						
Client Name: Eric Tremblay	Anchorage, AK 99508						
Client Address:	Auditor Phone: (907) 729-3237						
	Auditor FAX:						
Client Phone: (907) 662-4339	Auditor Comment:						
Client FAX:							
Design Data							
Building Area: 2,310 square feet	Design Space Heating Load: Design Loss at Space:						
	15,449 Btu/hour						
	with Distribution Losses: 15,449 Btu/hour						
	Plant Input Rating assuming 82.0% Plant Efficiency and						
	25% Safety Margin: 23,550 Btu/hour						
	Note: Additional Capacity should be added for DHW and other plant loads, if served.						
Typical Occupancy: 1 people	Design Indoor Temperature: 60 deg F (building						
	average)						
Actual City: Fort Yukon	Design Outdoor Temperature: -57 deg F						
Weather/Fuel City: Fort Yukon	Heating Degree Days: 16,326 deg F-days						
Utility Information							
Electric Utility: Gwitchyaa Zhee Utility Co - Commercial - Sm	Average Annual Cost/kWh: \$0.57/kWh						

Annual Energy Cost Estimate									
Description	Space Heating	Water Heating	Ventilation Fans	Lighting	Other Electrical	Raw Water Heat Add	Water Circulation Heat	Tank Heat	Total Cost
Existing Building	\$4,469	\$99	\$31	\$7,507	\$76,062	\$5,873	\$28,752	\$25,350	\$148,143
With Proposed Retrofits	\$4,455	\$92	\$31	\$2,946	\$64,662	\$6,090	\$18,756	\$23,785	\$120,818
Savings	\$14	\$6	\$0	\$4,561	\$11,399	-\$217	\$9,996	\$1,565	\$27,324

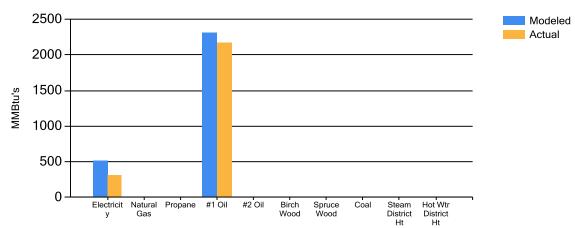
Building Benchmarks								
Description	EUI	EUI/HDD	ECI					
	(kBtu/Sq.Ft.)	(Btu/Sq.Ft./HDD)	(\$/Sq.Ft.)					
Existing Building	1,223.7	74.95	\$64.13					
With Proposed Retrofits	1,006.3	61.64	\$52.30					
EUI: Energy Use Intensity - The annual site energy consumption divided by the structure's conditioned area.								

EUI: Energy Use Intensity - The annual site energy consump EUI/HDD: Energy Use Intensity per Heating Degree Day.

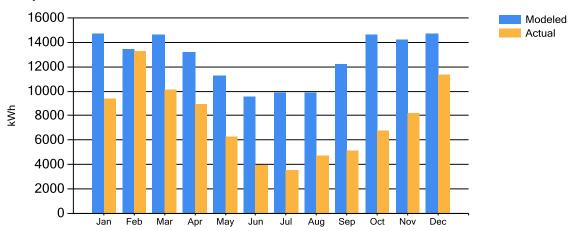
Appendix B - Actual Fuel Use versus Modeled Fuel Use

The Orange bars show Actual fuel use, and the Blue bars are AkWarm's prediction of fuel use.

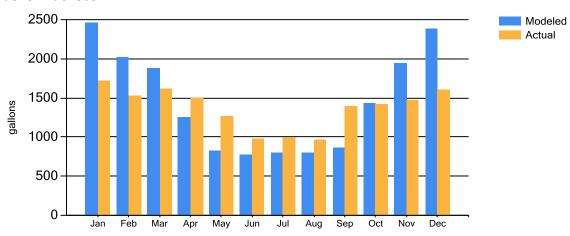
Annual Fuel Use



Electricity Fuel Use



#1 Fuel Oil Fuel Use



Appendix C - Electrical Demands

Estimated Peak Electrical Demand (kW)												
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Current	22.3	22.2	22.2	22.2	19.0	15.9	15.9	15.9	22.2	22.2	22.2	22.3
As Proposed	17.8	17.7	17.7	17.7	14.3	11.0	11.0	11.0	17.7	17.7	17.7	17.7

AkWarmCalc Ver 2.5.3.0, Energy Lib 3/7/2016